

Building Professional Training - Day 2



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Agenda

Day 2: Wednesday, October 27th, 10:00 AM to 1:00 PM

- Fundamentals of Building Science, cont.
- Building Science and Health
- 2018 Residential Energy Code
- Efficient HVAC Systems
- Relative Humidity
- A bit about Resilience

The movement of:

- Heat
- Air
- Moisture

Air Control



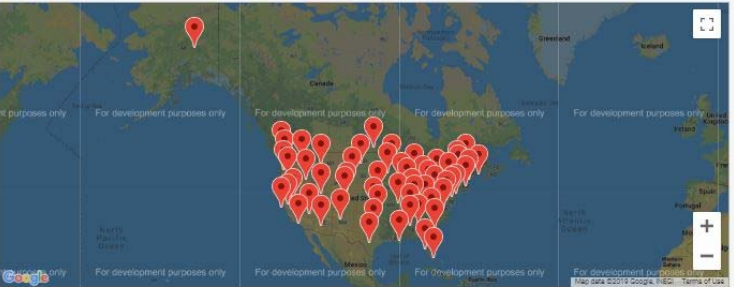
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Why Air Control?

OAK RIDGE National Laboratory Air Leakage Calculator v1.0.0.0.0.0.0

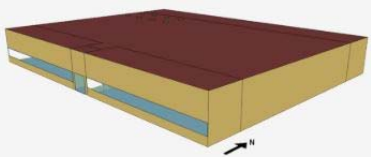
Home Infiltration Account

Infiltration Calculator



Location: United States Alabama Birmingham

Building Type: Standalone Retail Floor Area: 24005



Leakage Rates: L/m^2

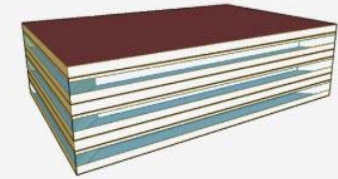
Base case: 5.4 Retrofitted building: 2

Energy Costs: Electricity: (\$/kWh) 0.11 Natural Gas: \$/1000 ft³ 11.03

Calculate >>

Infiltration Calculator Results

Building Type	Office Medium
Location	Richmond VA USA
Floor Area	6675 ft ²
Energy Price	Electricity 0.11\$/kWh, Natural Gas 11.03\$/1000 ft ³

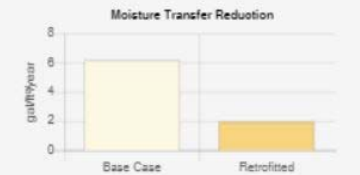


Leakage Rate		Equivalent Leakage Area	
Base Case	Retrofitted Building	Base Case	Retrofitted Building
2.85 CFM/ft ² at 75 Pa	1.35 CFM/ft ² at 75 Pa	5.94 ft ²	2.81 ft ²

Predicted Savings	Electricity	Natural Gas
Energy	628 kWh	17,126 ft ³
Cost	\$ 60.04	\$ 188.90
Total Cost Savings	\$ 257.94	

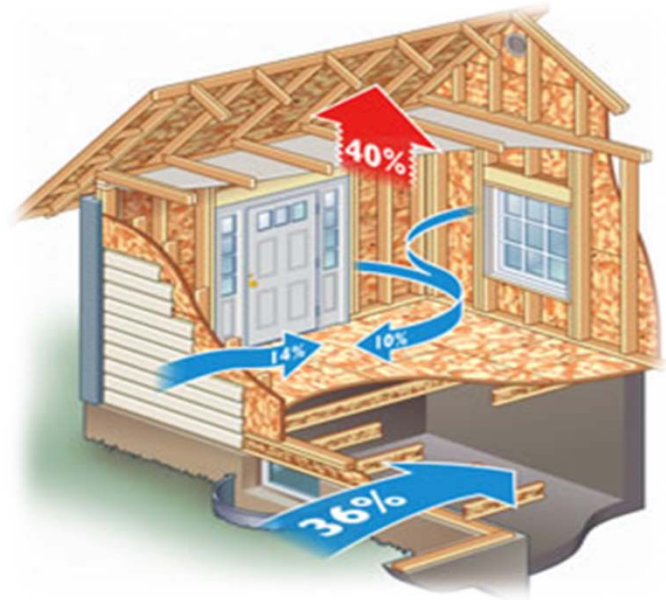


Moisture Transfer Into the space Due to the Air Leakage	
Base Case	Retrofitted Building
6.22 gal/ft ² /year	2.01 gal/ft ² /year



Air Leakage Conditions in Buildings

- Hole
 - Penetrations in the building enclosure
 - Seams in building products
 - Punched Openings
- Driving force
 - Pressure Moves from High to Low
 - What Creates Driving Forces?



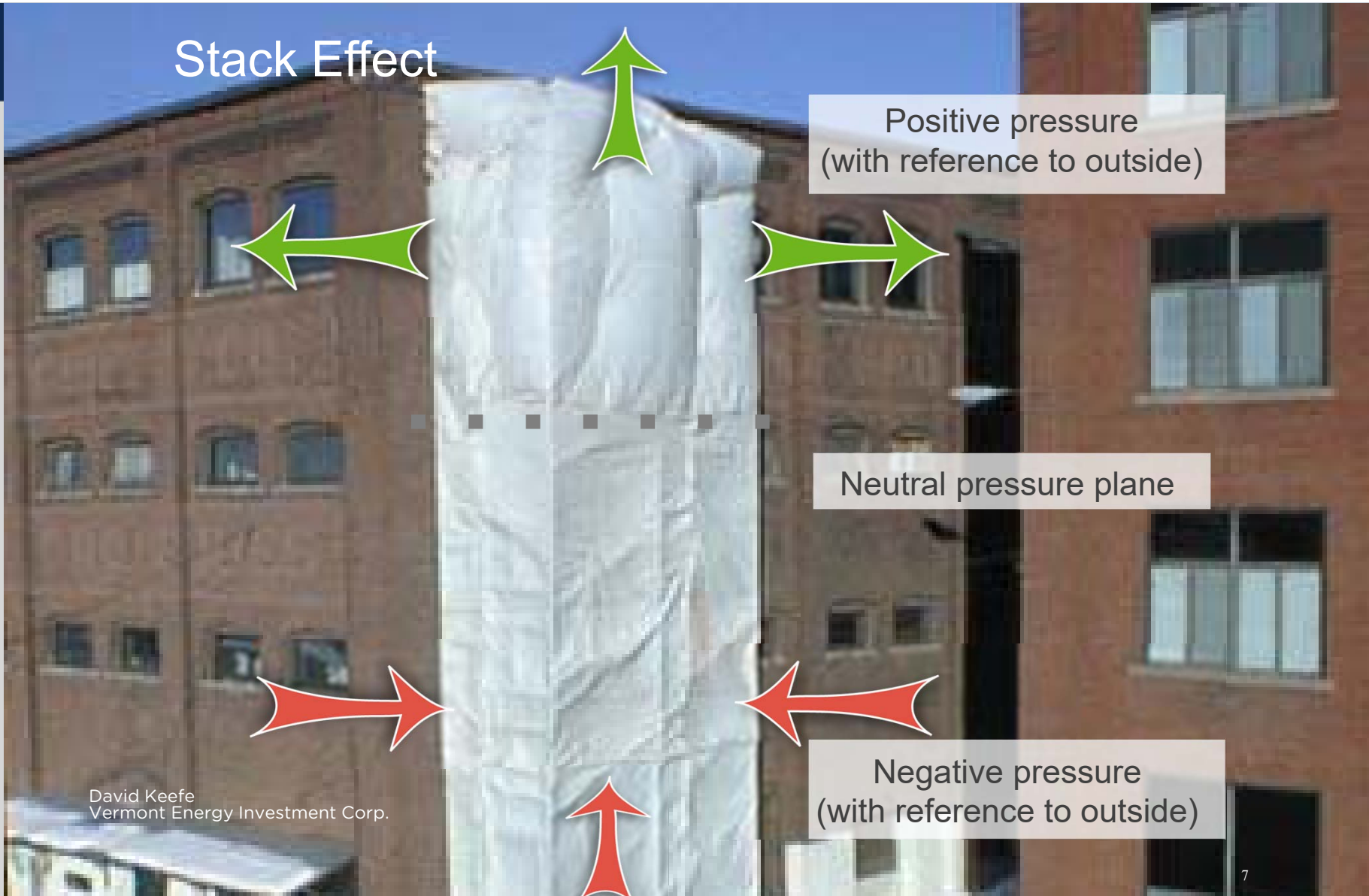
Stack Effect

Positive pressure
(with reference to outside)

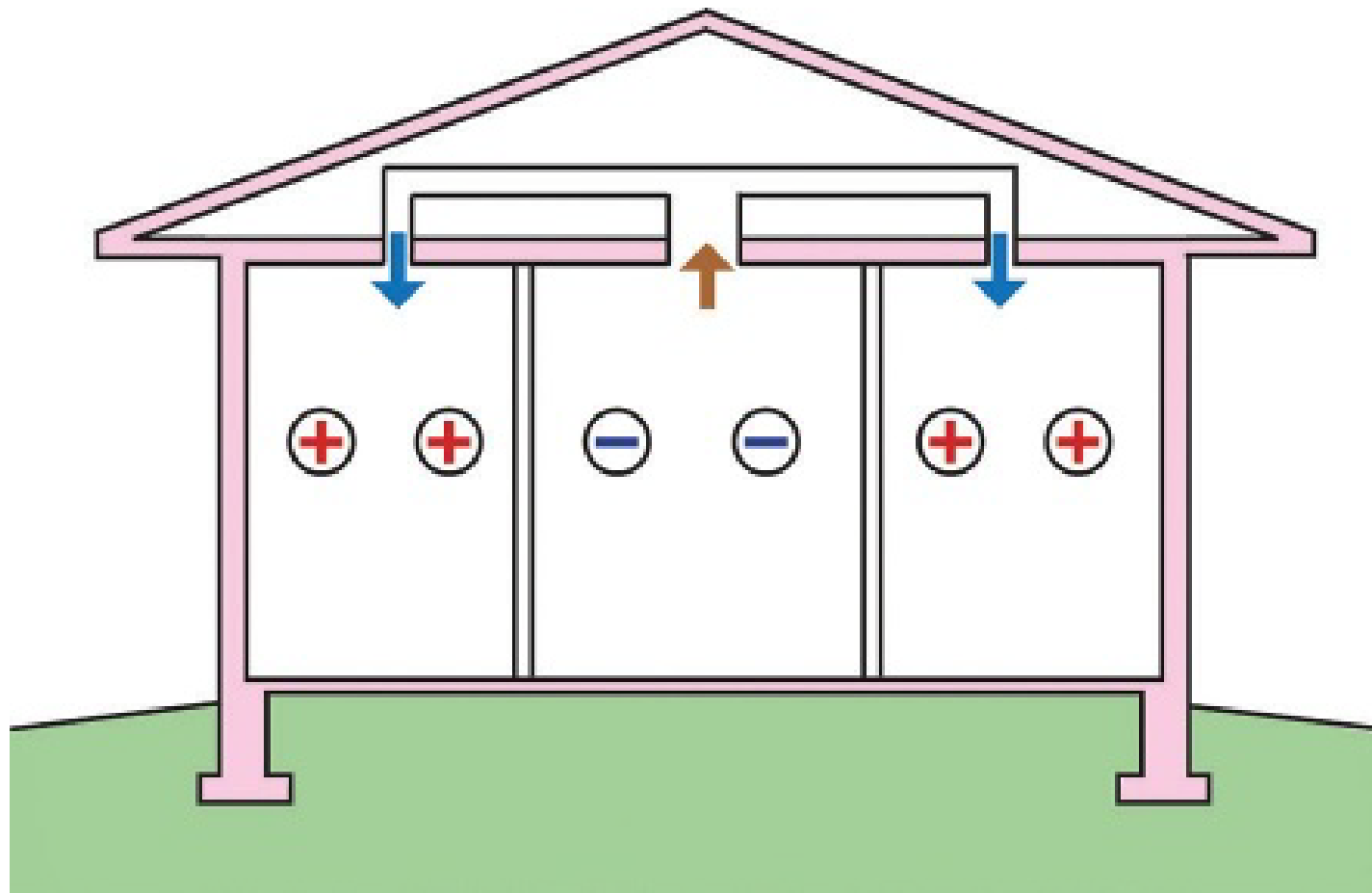
Neutral pressure plane

Negative pressure
(with reference to outside)

David Keefe
Vermont Energy Investment Corp.



Driving Forces



Source: www.buildingscience.com

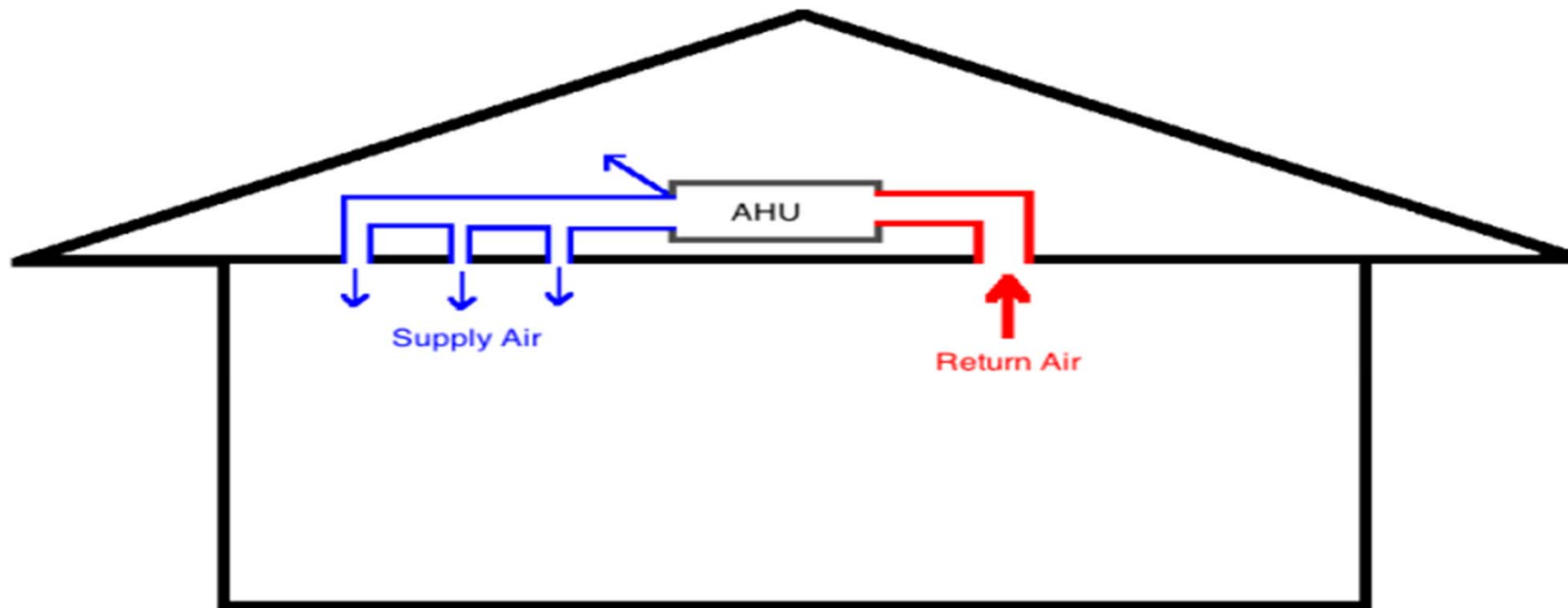
Driving Forces - Mechanical

Observation 1: The unit with the air handler inside the bedroom had a pressure differential of **-34.4 Pa** with reference to the central living space. Transfer grills/jumper ducts are not installed between the bedroom and the central living space.



The House is a System

A Price So Nice, You'll Pay it Twice



Supply Duct Leakage

Compartmentalization

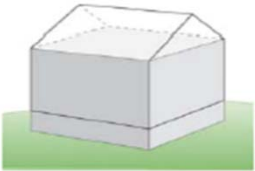


Figure 1 (a) – Primary Air Enclosure Boundary (Air Barrier System) – Single Family Detached

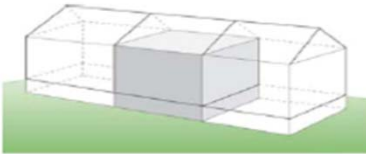


Figure 1 (b) – Primary Air Enclosure Boundary (Air Barrier System) – Townhouse

©2007 buildingscience.com

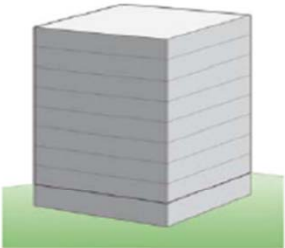


Figure 1 (c) – Primary Air Enclosure Boundary (Air Barrier System) – Multi-Story Building

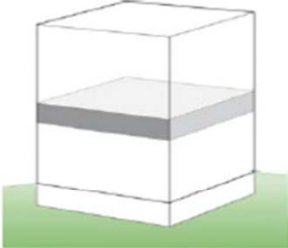


Figure 1 (d) – Primary Air Enclosure Boundary (Air Barrier System) – Office Space

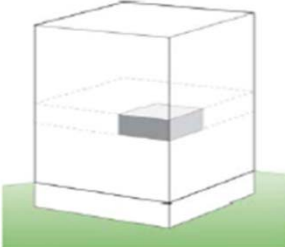


Figure 1 (e) – Primary Air Enclosure Boundary (Air Barrier System) – Apartment Unit

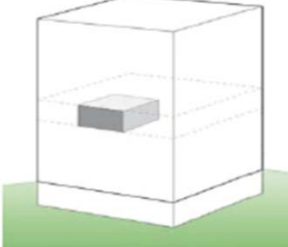
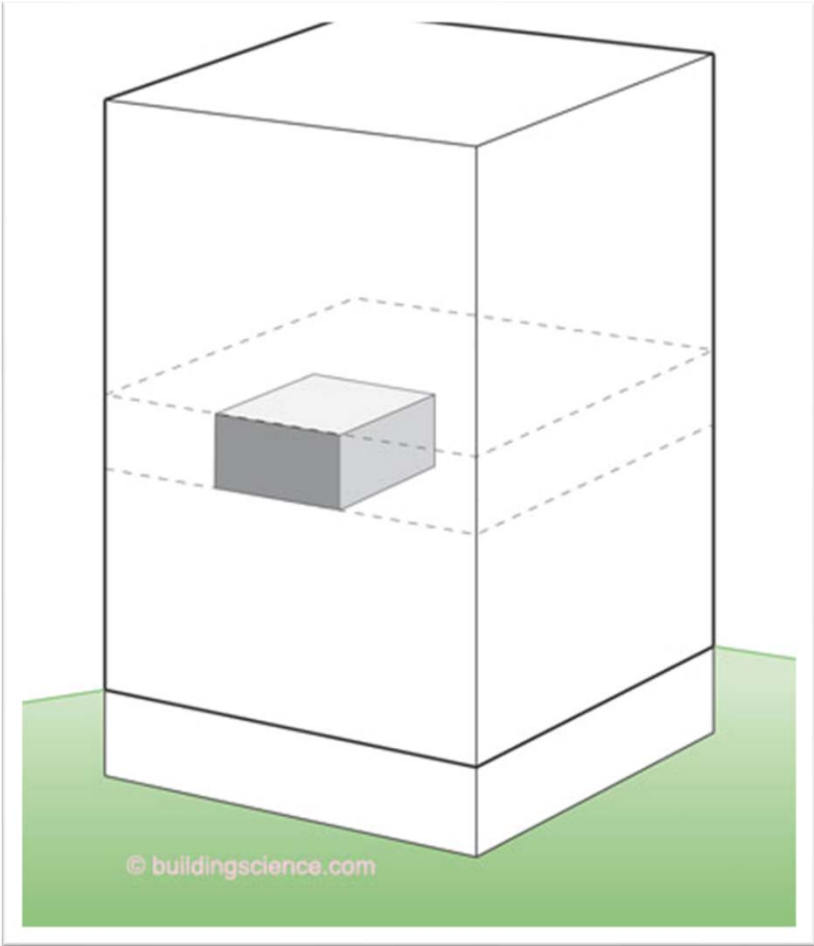
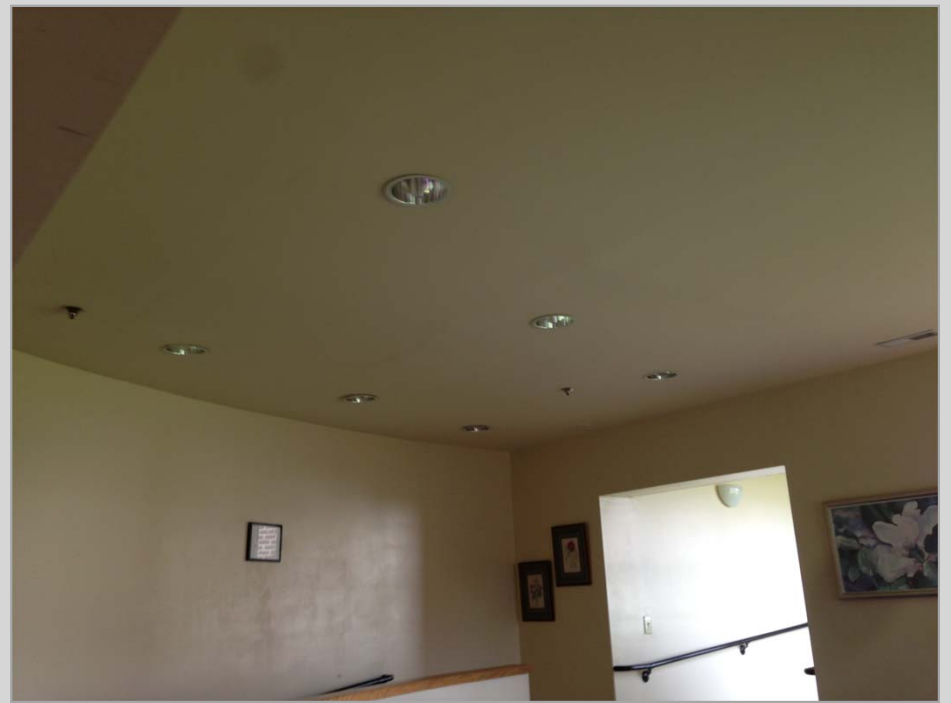


Figure 1 (f) – Primary Air Enclosure Boundary (Air Barrier System) – Apartment Unit



Source: www.buildingscience.com

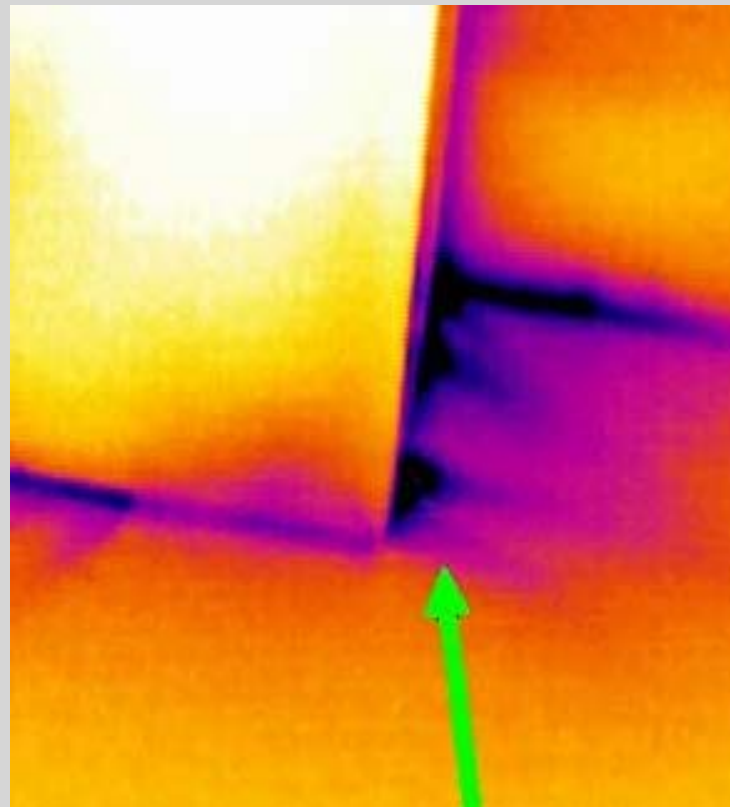
Common Enclosure Opportunities



Common Enclosure Opportunities



Common Enclosure Opportunities



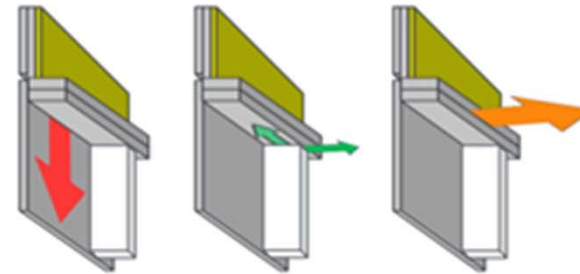
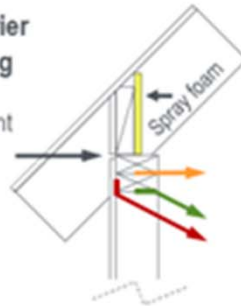
Common Enclosure Opportunities

Air Leakage Distribution

U.S. DEPARTMENT OF **ENERGY** | Energy Efficiency & Renewable Energy

Exterior air barrier
Cathedral ceiling

Sheathing / roof joint
1.1 cfm/ft @ 50 Pa



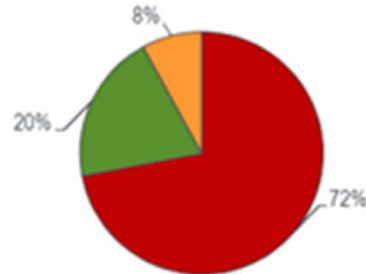
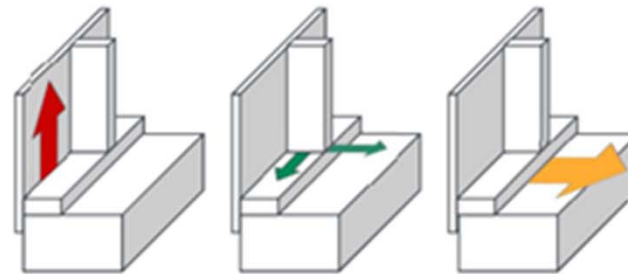
2-Story house (Floor area = 2,000 ft²)
Sheathing / roof joint unsealed \cong 0.5 ACH₅₀

Zones	DOE Challenge Home		IECC 2012	
	Requirement	Contribution to requirement (%)	Requirement	Contribution to requirement (%)
1 - 2	3	17	5	10
3 - 4	2.5	20	3	17
5 - 7	2	25	3	17
8	1.5	33	3	17

Common Enclosure Opportunities

Air Leakage Distribution

U.S. DEPARTMENT OF **ENERGY** | Energy Efficiency & Renewable Energy



- Sheathing / bot plate
- Stud / bot plate
- Bot plate / floor

2-Story house (Floor area = 2,000 ft²)

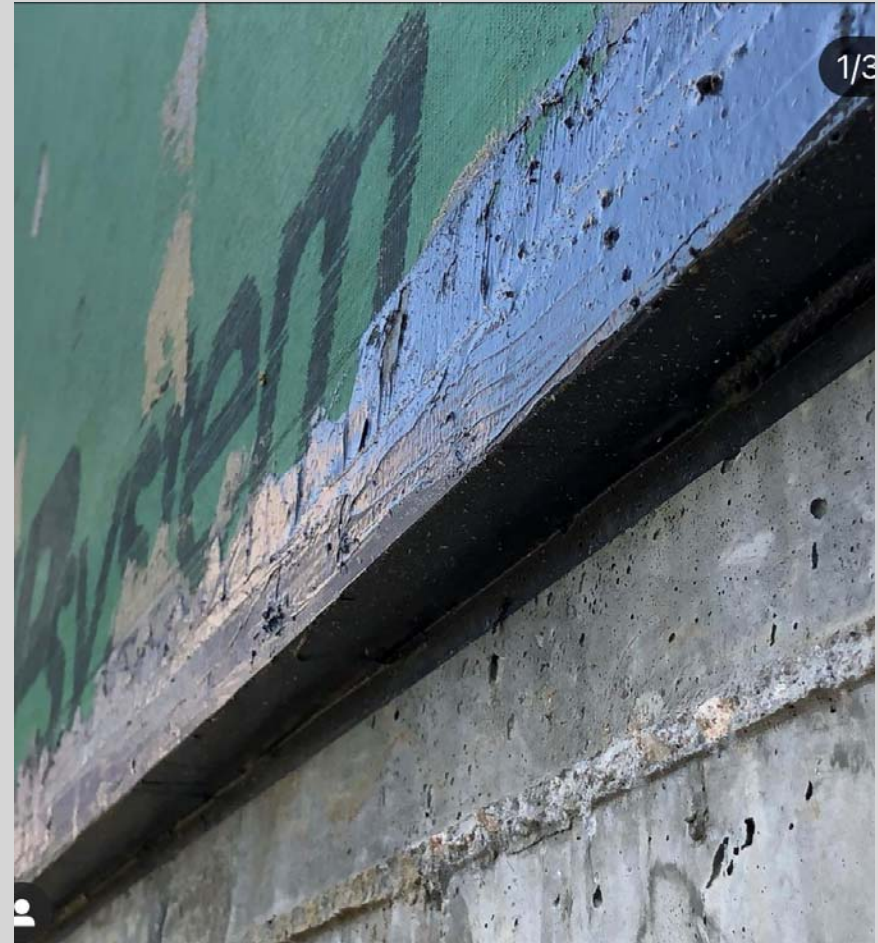
Sheathing / foundation joint unsealed $\cong 0.5 \text{ ACH}_{50}$

Zone	DOE Challenge Home		IECC 2012	
	Requirement	Contribution to requirement (%)	Requirement	Contribution to requirement (%)
1 - 2	3	17	5	10
3 - 4	2.5	20	3	17
5 - 7	2	25	3	17
8	1.5	33	3	17

Common Enclosure Opportunities



Common Enclosure Opportunities



Good Air Sealing Details



Good Air Sealing Details



Source: Chris Conway, Conway Energy

Good Air Sealing Details



Good Air Sealing Details



Building Diagnostics – Testing the Envelope

- Blower Door: measures the amount of air that leaks through the building envelope



RESEARCH: COMMERCIAL ENCLOSURE TESTING

Impact of Envelope Airtightness on

Smart
Performance

Marshall Dining

ABSTRACT

Southface Energy Institute has leveraged its small commercial (<50,000 ft² (4,645 m²)) high performance building program, EarthCraft Light Commercial (ECLC), and its DOE-sponsored Advanced Commercial Building Initiative to assess uncontrolled envelope air leakage in 38 new and existing buildings. Building envelope leakage rates were measured using the US Army Corps of Engineers (USACE) multi-point test protocol for depressurization and pressurization of buildings to ±75 Pa (0.3 inH₂O) with masking of outdoor air, make-up air, and exhaust envelope penetrations. Average leakage rates were measured to be 0.25 cfm/ft² (4.6 m³/h·m²) for ECLC buildings and 0.74 cfm/ft² (13.6 m³/h·m²) for existing buildings in the Atlanta, Georgia metropolitan area. In addition to the USACE test, Southface performed envelope pressure tests with various configurations of outdoor air, make-up air, and exhaust penetrations masked and unmasked to determine damper presence and performance. Building pressures were measured while only air handling units (AHUs) were operating, AHUs + exhausts operating, and AHUs + exhausts + kitchen hoods all operating to determine most buildings do not operate under slightly positive pressure. Valuable lessons learned from conducting these multi-blower door envelope pressure tests are presented to assist streamlining testing procedures. Buildings that received retrofit air sealing measures were tested before and after completion of these upgrades and show significant reductions in infiltration can be achieved. The largest source of air leakage pathways was found to be in complex roof assemblies. Lastly, the impact of envelope tightness on heating and cooling energy consumption was analyzed with Open Studio energy models of three buildings using measured infiltration data. Results show savings varied from building to building, but the modeling methodology using BLAST infiltration coefficients resulted in the greatest savings while applying DOE-2 coefficients resulted in the least savings.



ADVANCED COMMERCIAL BUILDING INITIATIVE



Table 2. Summary of 6-side ELR₇₅ Before and After Air Sealing Retrofits

Building	Test #	infiltration at -75 Pa (cfm)	ELR ₇₅ (cfm/ft ²)	ELR ₇₅ (m ³ /h·m ²)	Air Sealing Measures
	1	14,467	1.30	23.8	Initial test
	2	8,515	0.58	10.6	Spray foamed roofline
Marshall Dining	3	6,192	0.42	7.7	Removed exterior fascia and sealed the eave from the outside on dining room side. Spray foamed wall on kitchen side and porch side.

Table 4. Summary of Heating and Cooling Energy Consumption from Energy Models

		6-side ELR ₇₅	Infiltration @ -4 Pa (cfm)	Constant		DOE-2		BLAST	
				kWh	% savings	kWh	% savings	kWh	% savings
school	baseline	0.89	12,357	126,466	17.8%	99,924	9.1%	136,760	20.1%
	post-sealing	0.58	6,832	103,908		90,838		109,248	
worship	baseline	0.62	4,019	64,814	7.0%	58,607	3.2%	72,284	10.3%
	post-sealing	0.46	2,856	60,271		56,707		64,812	
fire station	baseline	1.44	3,989	36,067	18.1%	31,143	8.4%	40,059	25.5%
	post-sealing	0.42	1,027	29,537		28,520		29,856	

Moisture Control Layers and Management



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Why is Moisture Important?

Moisture damage contributes to over **90%** of all building, and building material failures (ASHRAE)

Except for structural errors, moisture is the leading cause of building problems costing more than **9 billion** dollars annually in the US. (ASTM)

EPA Building Assessment Survey and Evaluation (BASE) study:

- indoor air quality of 100 randomly selected public and private office buildings in the 10 U.S. climatic regions.
- Study found that **85%** of the buildings had been damaged by water at some time and **45%** had leaks at the time the data were collected

Moisture Flow in Buildings

Moisture flows in two forms: liquid & vapor

Moisture flows from wet to dry

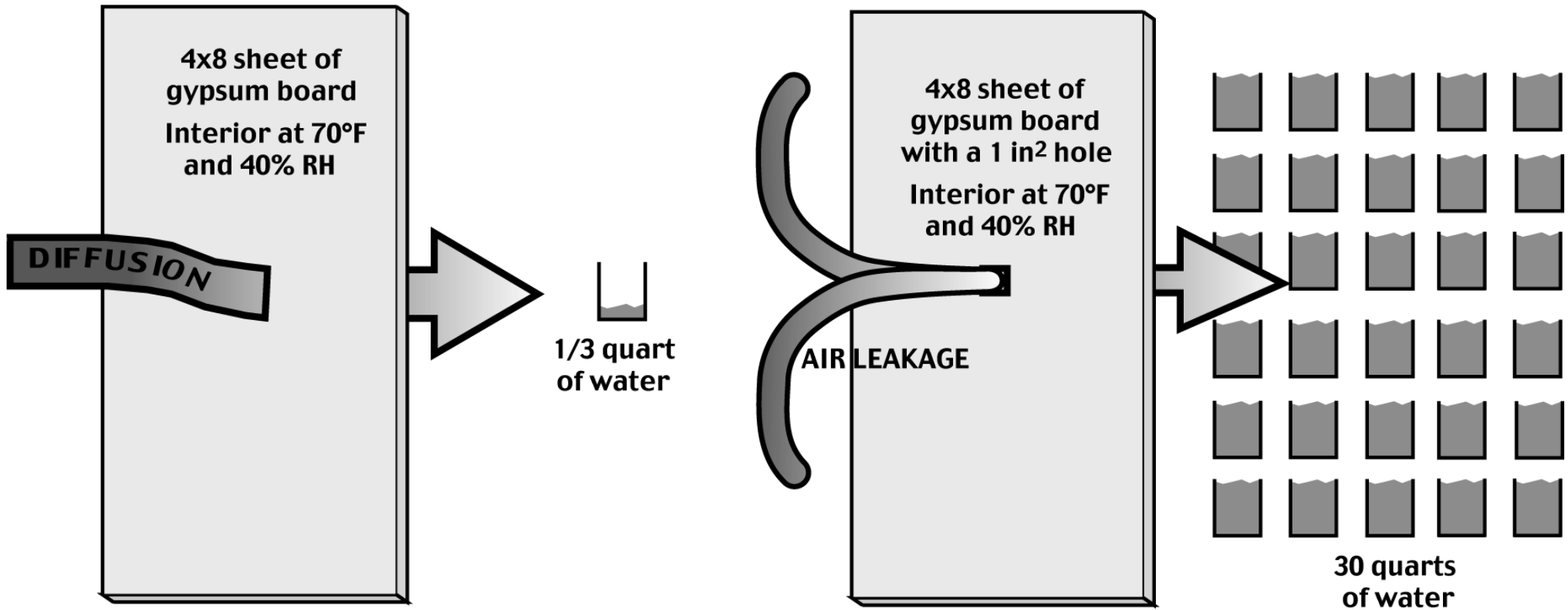
- **Bulk**
Liquid water (rain, drainage, plumbing leaks)
- **Capillary**
Wicking through porous materials (concrete, fiberglass & cellulose insulation, wood)
- **Diffusion**
Molecules of water moving through porous materials
- **Infiltration**
Moisture laden air brought into or out of the house

Moisture Flow in Buildings – Exercise



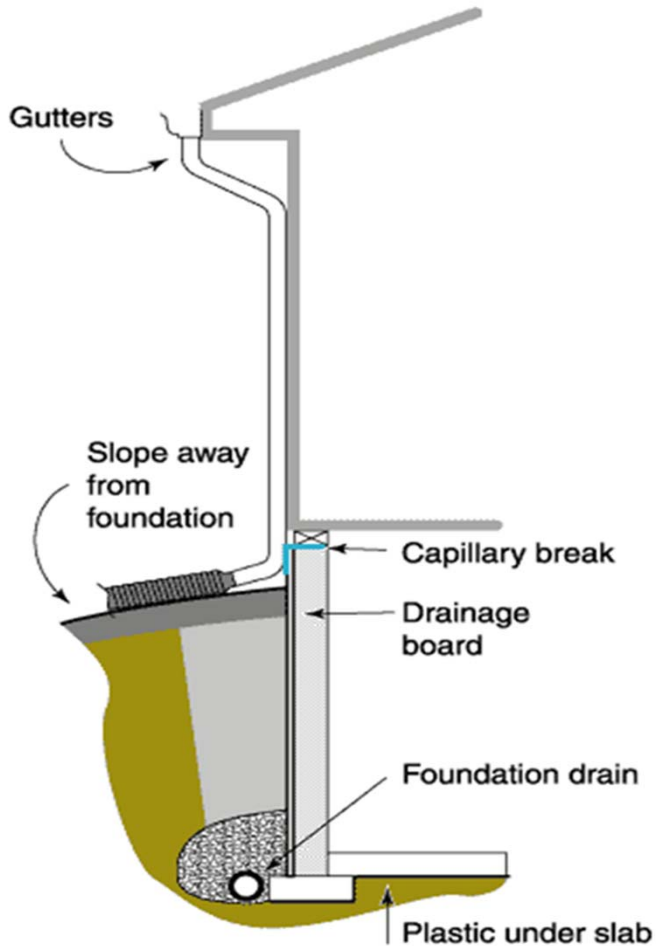
Source: www.greenbuildingadvisor.com

Vapor Diffusion vs. Air Leakage

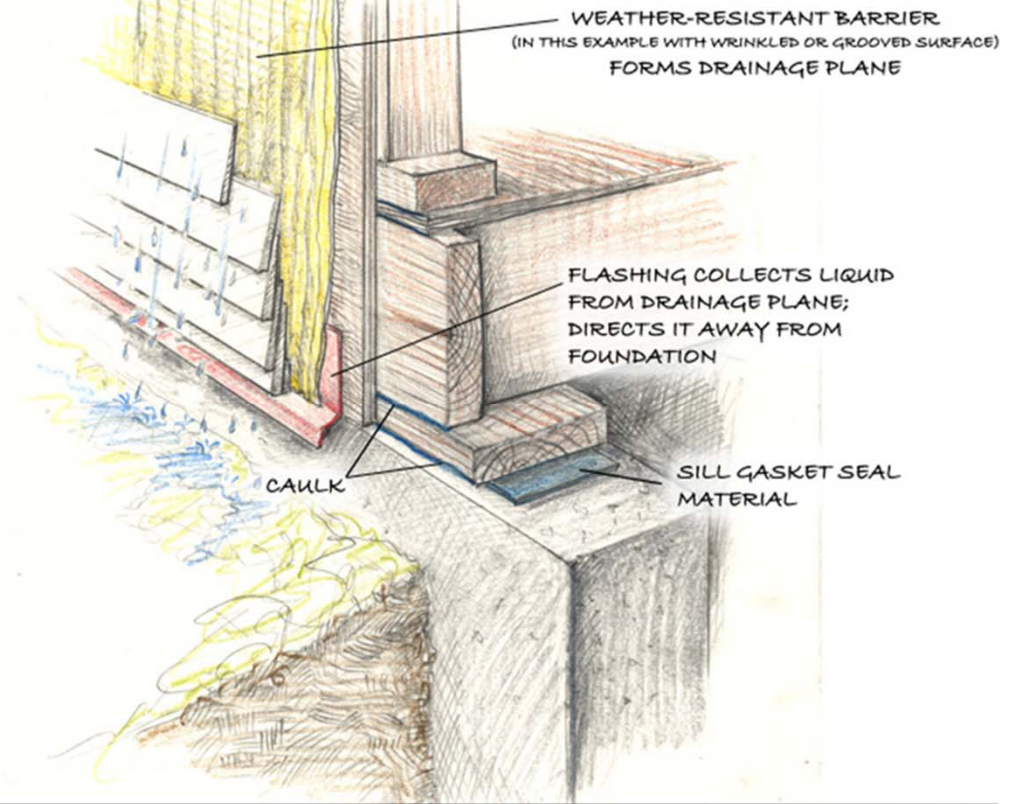


Source: www.buildingscience.com

Foundations and Exterior Moisture Management



EPA Indoor airPLUS | MOISTURE CONTROL 1.5
www.epa.gov/indoorairplus



DRAINAGE PLANE AND DRIP-EDGE FLASHING WITH WOOD HORIZONTAL SIDING

Source: www.epa.gov/indoorairplus

Behind Cladding - Exterior Moisture Management



Behind Cladding - Exterior Moisture Management



Control Layers – Water Management

- Wall Air Barrier and Water Control Layers
 - House Wrap (WRB)



Flashing
Integrated with
Drainage Plane

Control Layers – Water Management

- Wall Air Barrier and Water Control Layers
 - Continuous Insulation and Integrated Sheathing Products



Better Get Your Flashing Details Right

- Kick-out flashing on roofs sloped along adjoining walls missed **OFTEN**, required by code

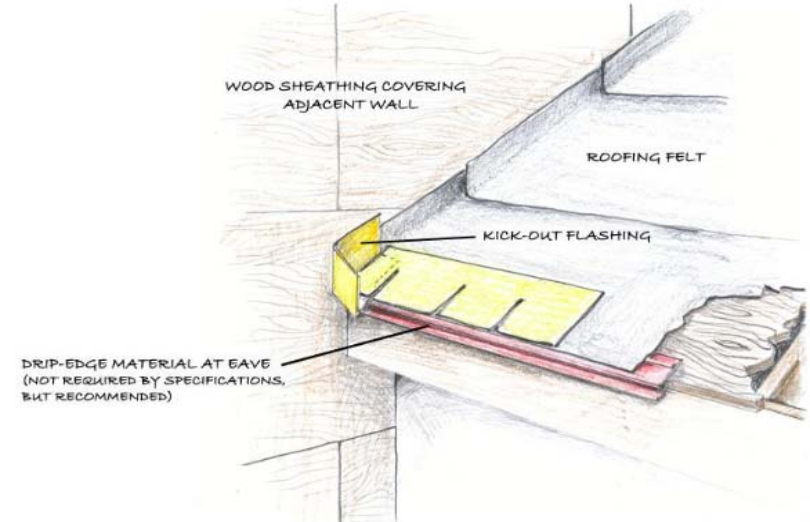
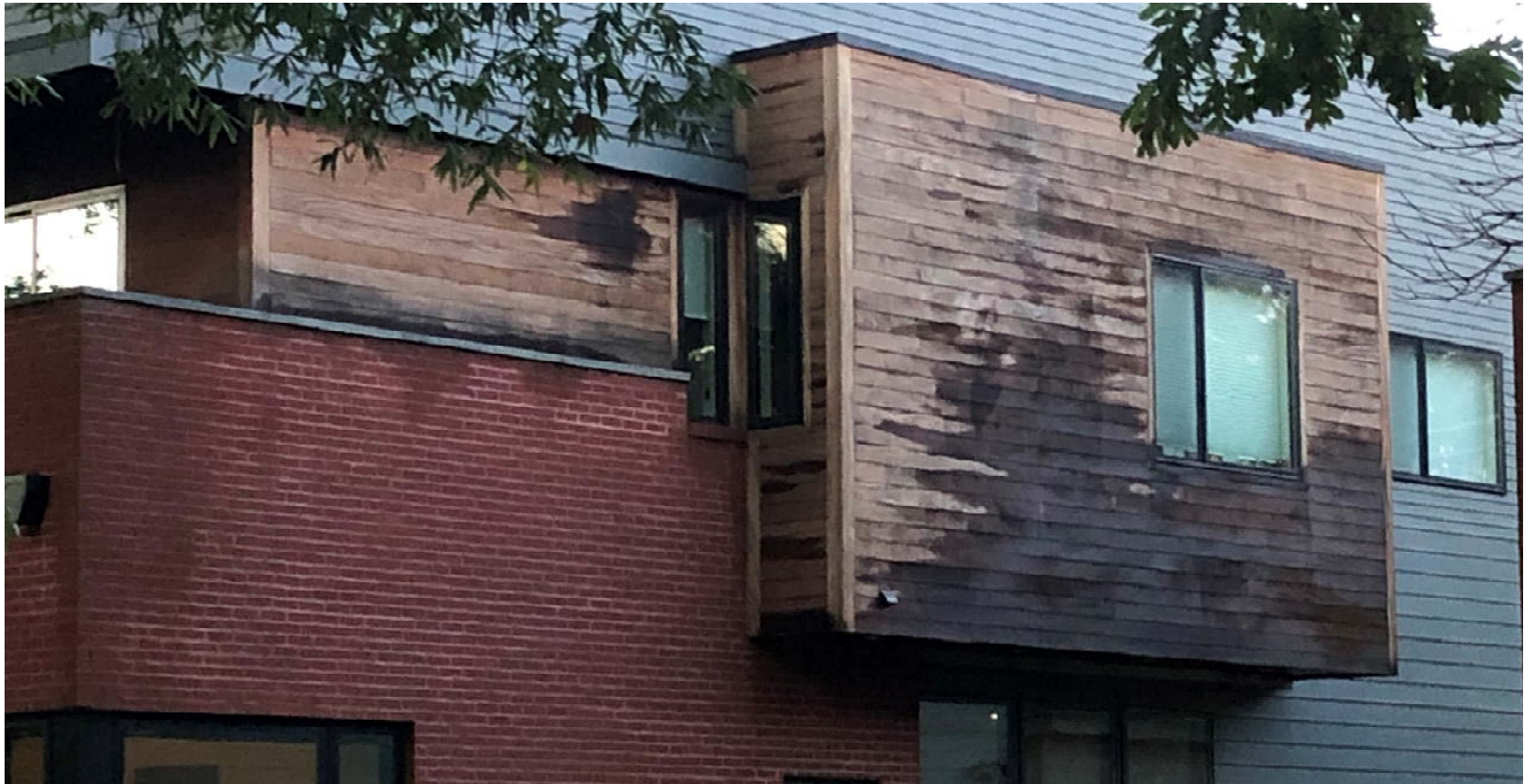


Figure 16: Step 1: Kick-out flashing beginning run of step flashing (Graphic courtesy of US EPA Indoor airPLUS)

Large Overhangs



Complicated Geometry



Active Moisture Control During Construction



Source: https://www.jlconline.com/how-to/framing/drying-wet-framing_0

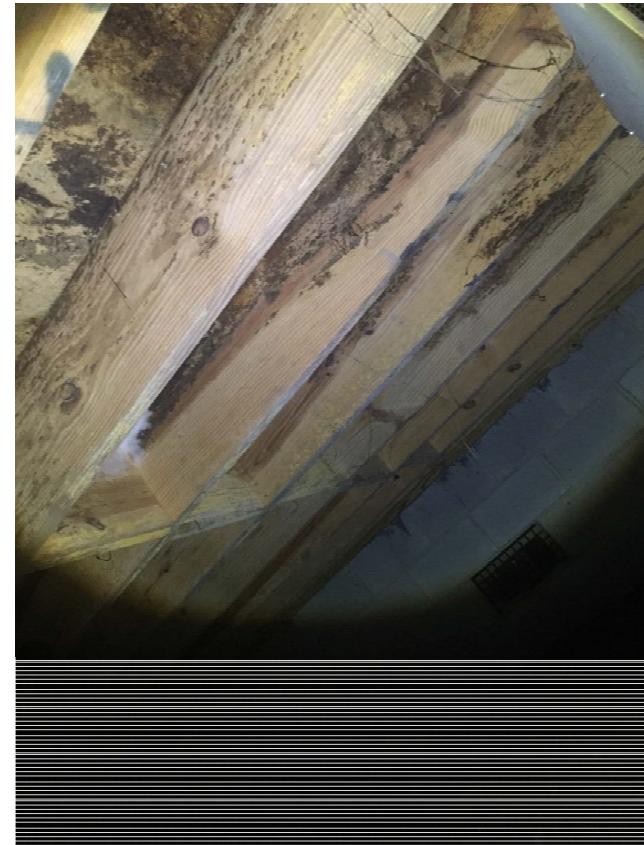
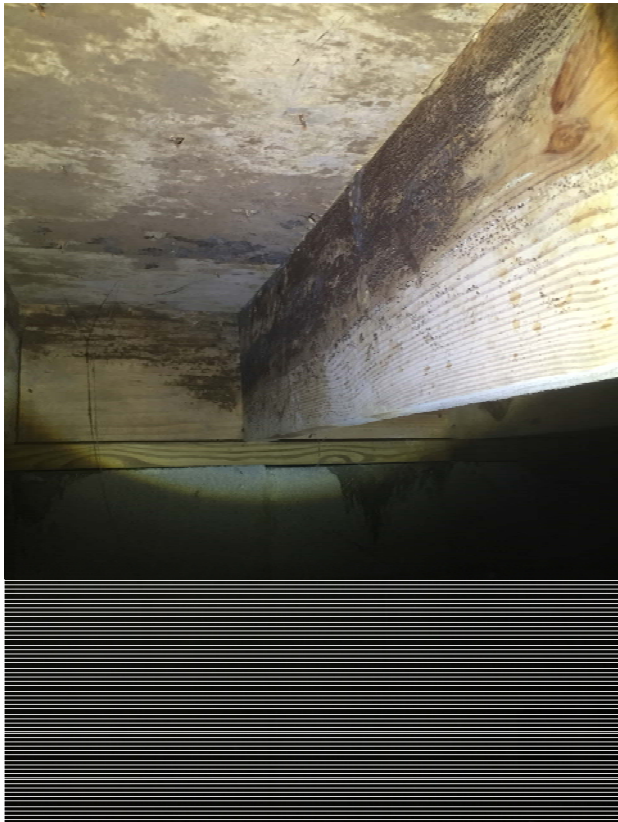
During Construction

- **Controlling Construction Schedule and Practices**
 - Allow Proper Time for Drying of Construction Materials;
 - Prevent Water Intrusion to Extent Possible



<http://www.gypsumsubfloors.com/>

Existing Homes

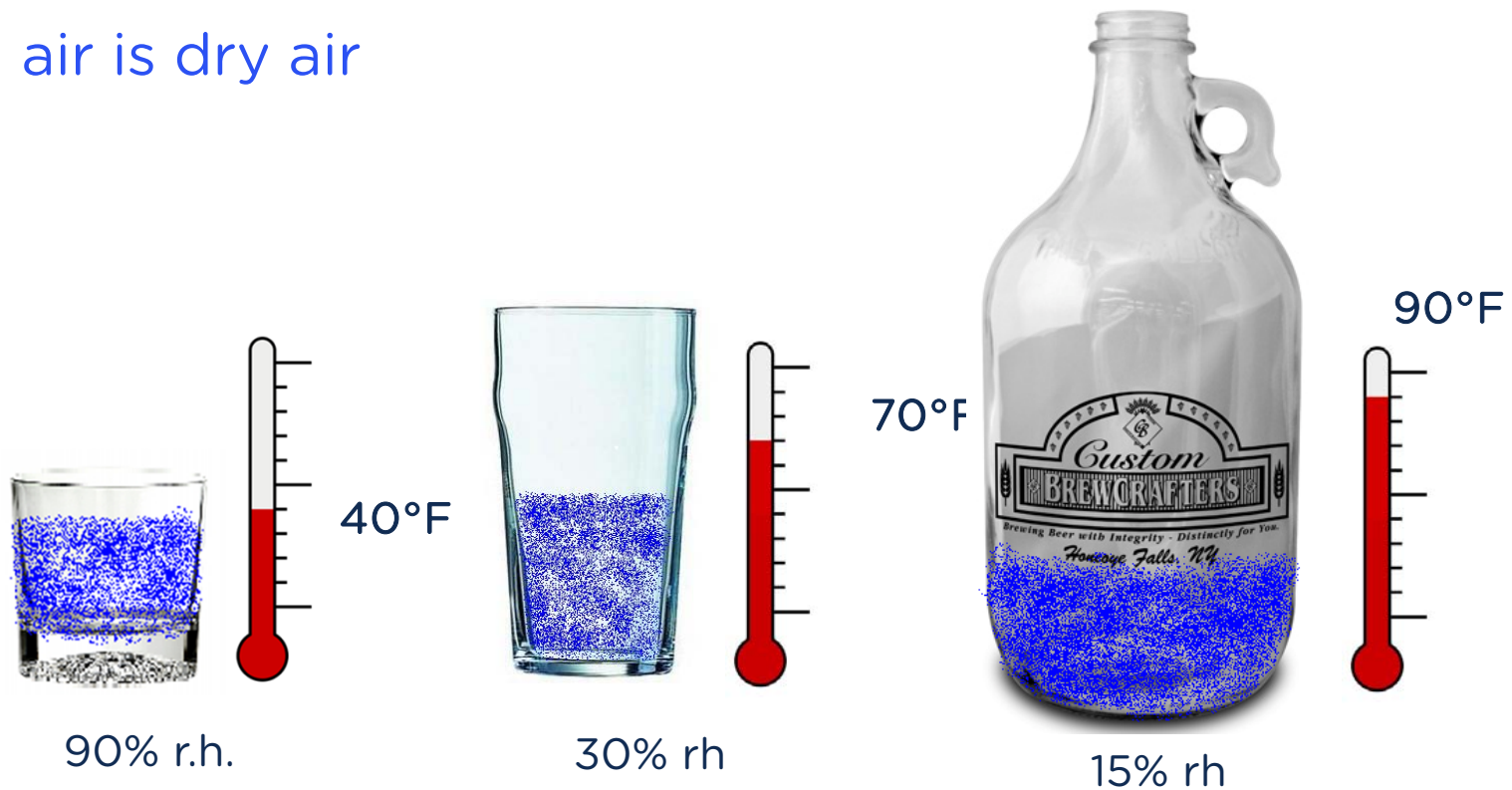


Existing Homes



Temperature & Relative Humidity

Each glass contains 30 “grains” of water vapor
Cold air is dry air



Interior Moisture

FIRST WARNING | WEATHER

9 DIFFERENCE BETWEEN DEW POINT & HUMIDITY

DEW POINT (°F)

THE TEMPERATURE AT WHICH AIR BECOMES SATURATED
100% RELATIVE HUMIDITY | CONDENSATION OCCURS | CLOUDS FORM

HUMIDITY (%)

THE AMOUNT OF WATER VAPOR IN THE AIR, COMPARED TO
HOW MUCH THE AIR CAN HOLD AT A GIVEN TEMPERATURE

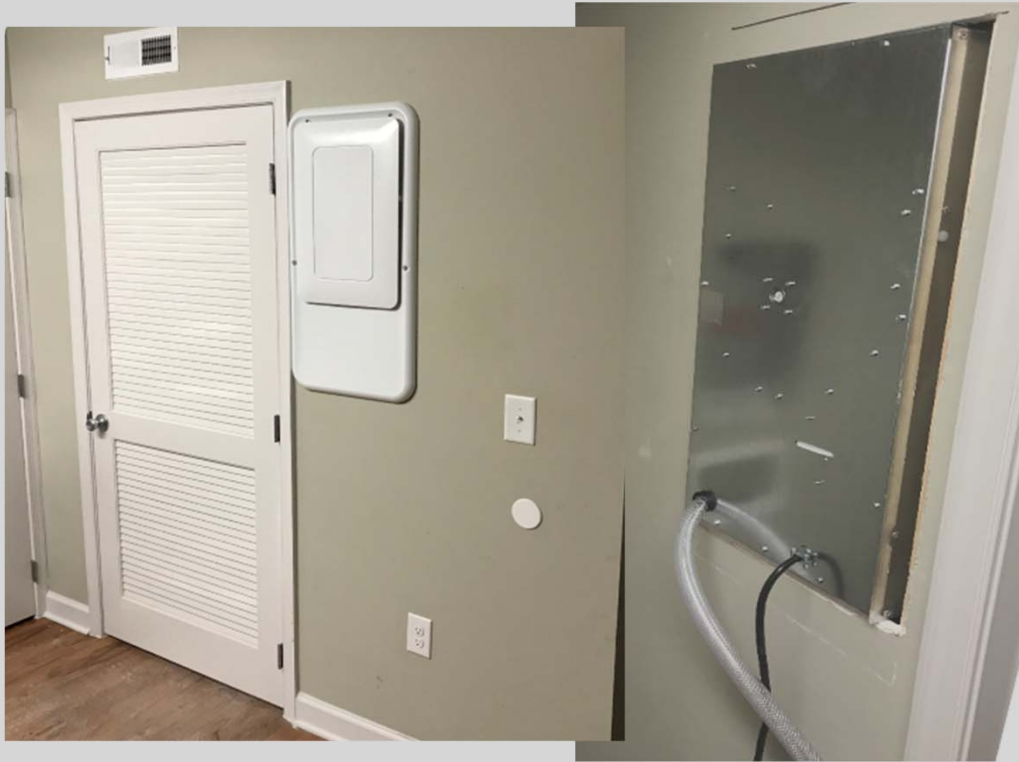
DEW POINT IMPACTS OUR "COMFORT" FACTOR

HIGHER DEW POINT = MORE MUGGY / MORE STICKY
55° F & ABOVE IS MOST NOTICEABLE

Source: <https://www.kgun9.com/weather/the-difference-between-dew-point-and-humidity>

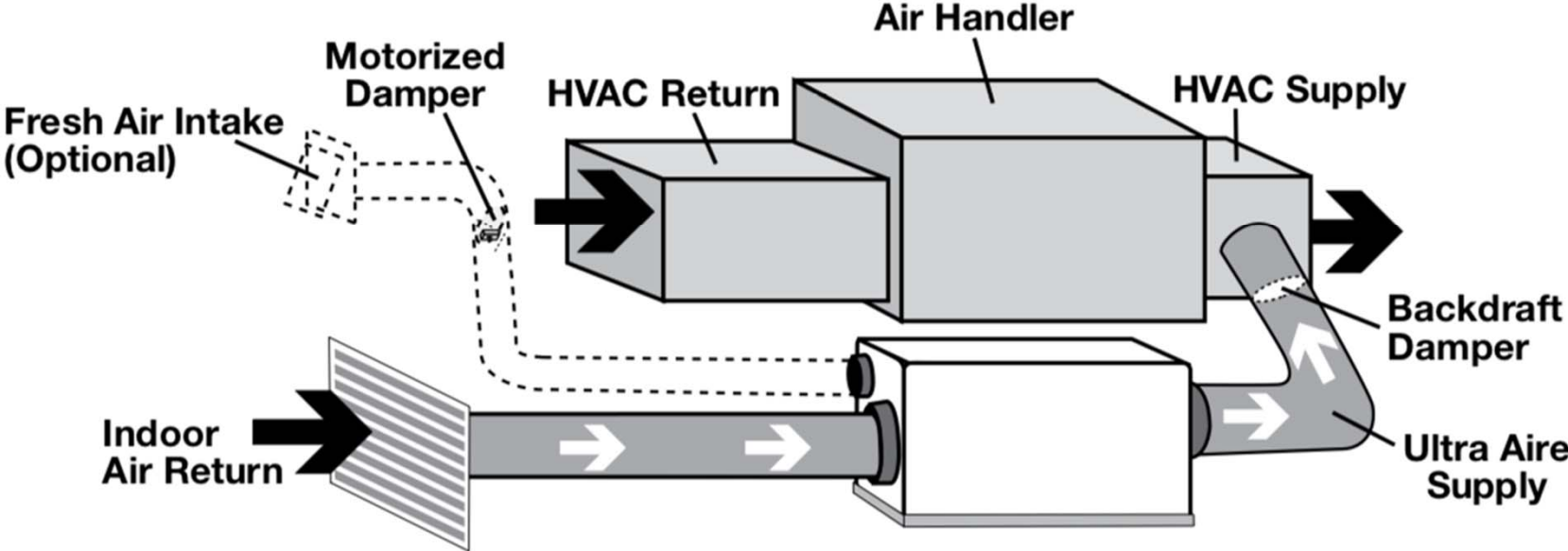
Interior Moisture

- Change from Humidification → Dehumidification



Integrated Dehumidification

Dedicated Ultra Aire Return to HVAC Supply



Building Science & Health



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The Importance of IEQ

Air within buildings can be more seriously polluted than outdoor air, even in industrialized cities

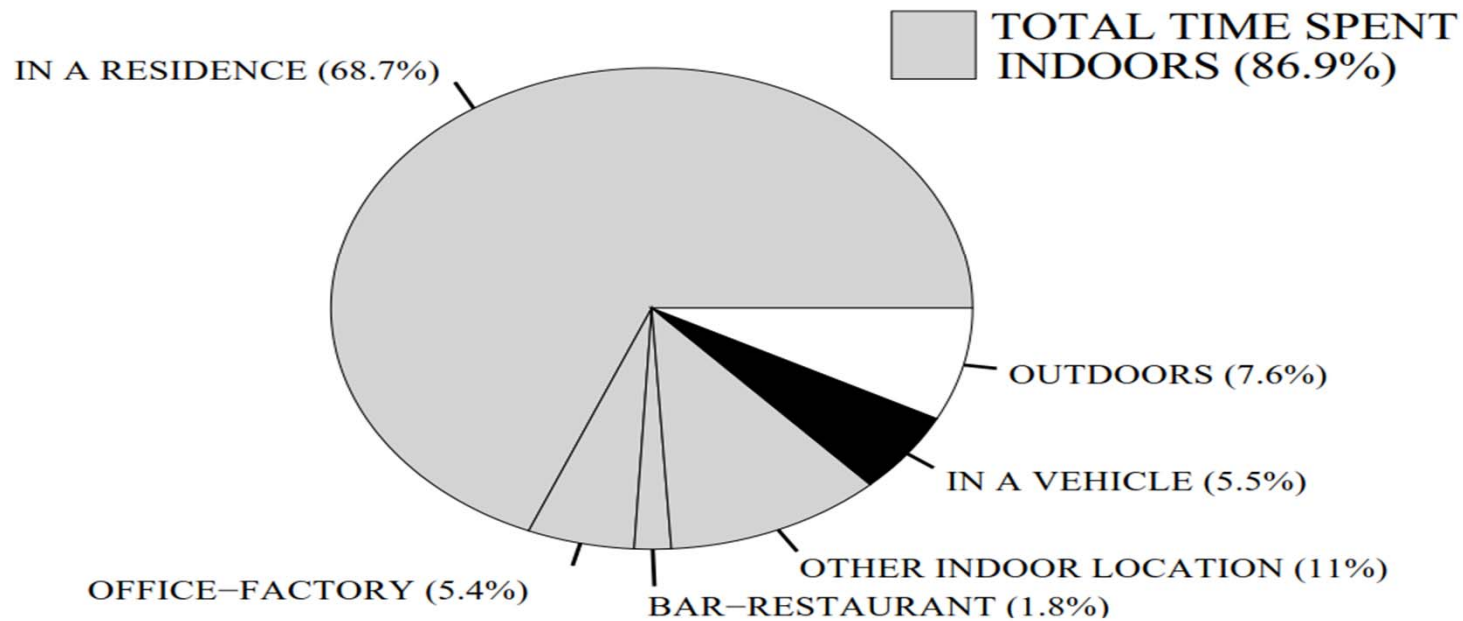


The Importance of IEQ

On average, Americans spend more than 68% of their time in residences, 87% of their time indoors

NHAPS – Nation, Percentage Time Spent

Total n = 9,196



Source: The National Human Activity Pattern Survey (NHAPS); Kleipsis Et. Al., LBNL

The Importance of Indoor Environmental Quality

The old and the young are the most susceptible to the effects of poor IAQ, spend more time indoors



Sources of Air

ATTIC

Insulation fibers, dust, coal soot, rodent scat



OUTSIDE

Pollen, auto fumes, dust

GARAGE

Carbon monoxide, pesticides, gasoline, fertilizers

CRAWLSPACE

Mold, dust, lead, radon, moisture, termiticide

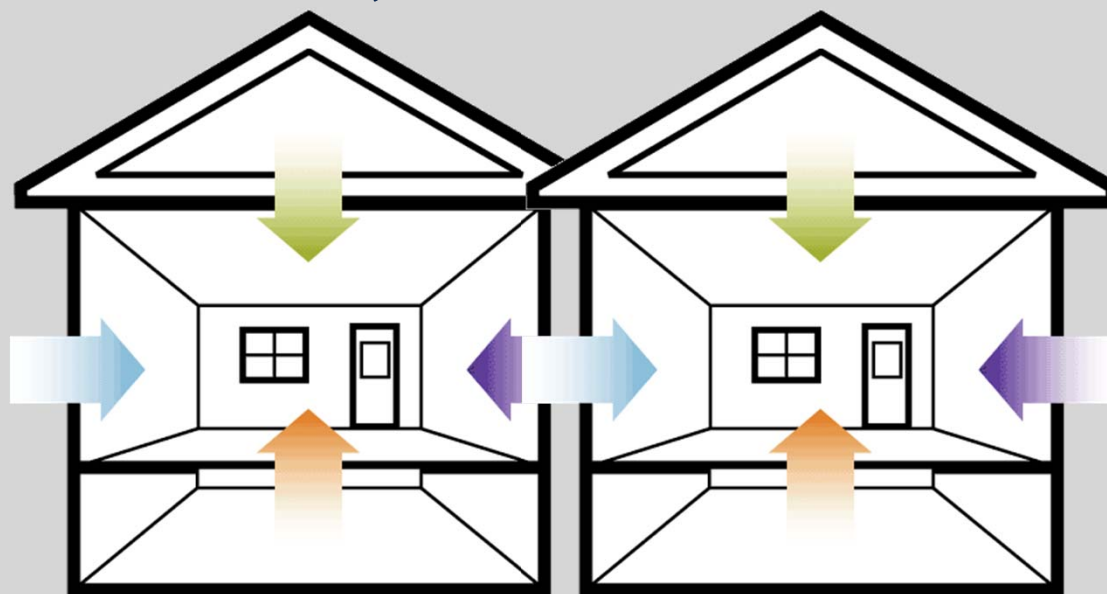
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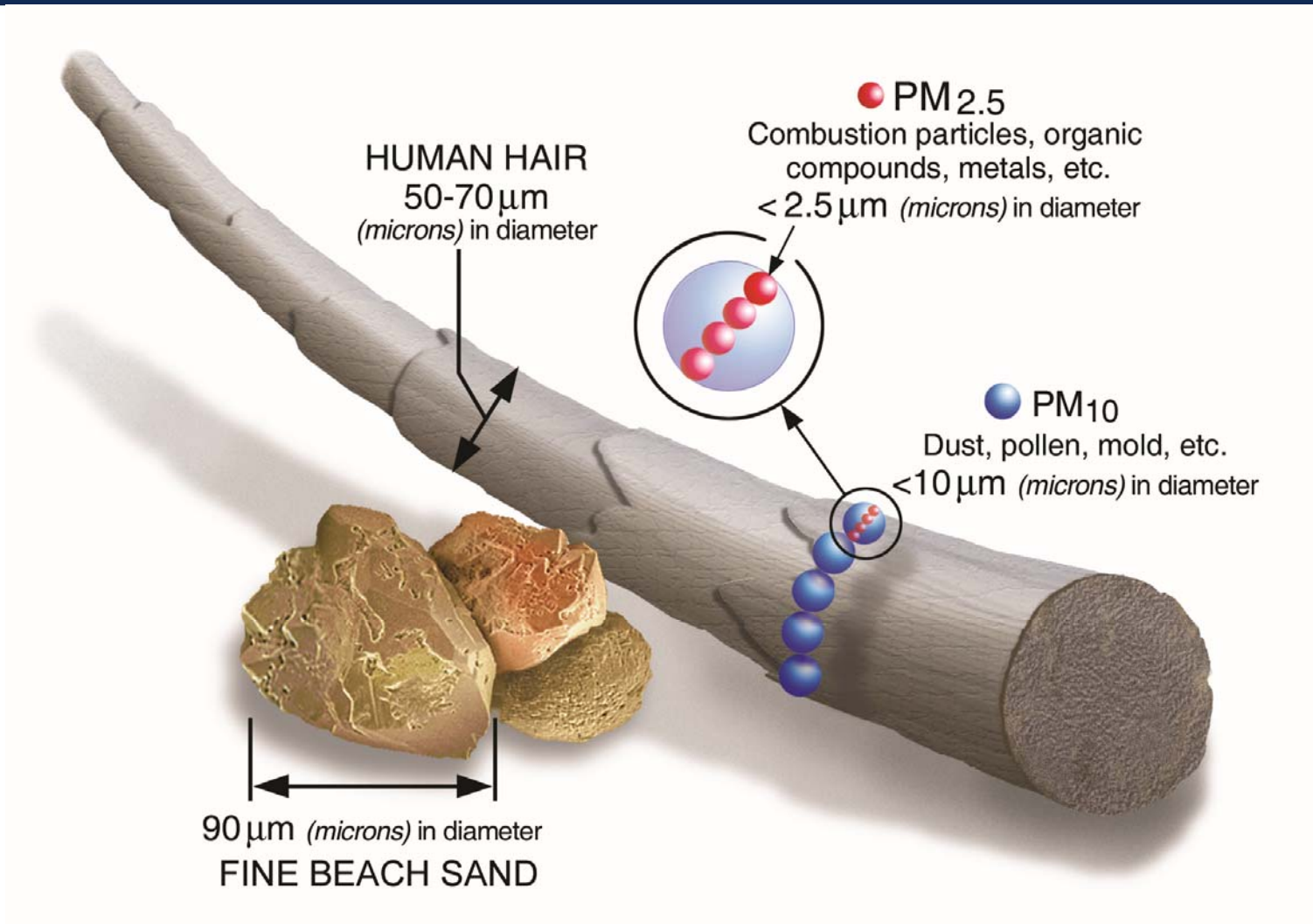
ALSO

Adjacent Units in MF

CRAWLSPACE

Mold, dust, lead, radon, moisture, termiticide

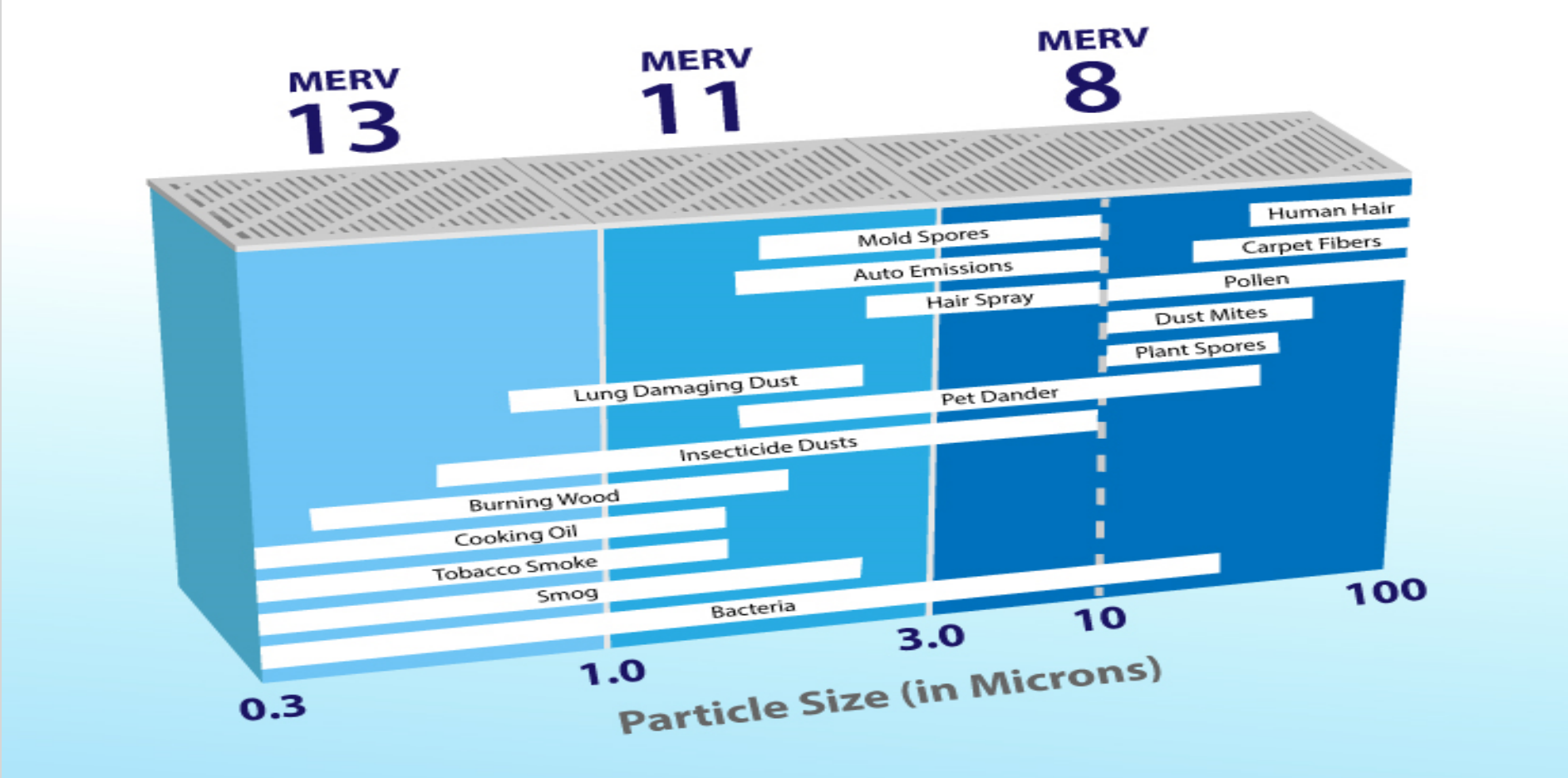
PM 10 and PM 2.5



Fine Particle Sources

- Tobacco, cannabis, & fireplace smoke
- Candle soot and soot from standing pilot lights on gas fireplaces/appliances not burning cleanly
- Blown insulation and Carpet fiber pyrolysis on hot heat exchange surfaces such as electric resistance baseboard heaters and resistance heating elements in heat pumps;
- Aerosolized clay, concrete cutting particulates and gypsum sanding from construction are all sources of PM in homes

Filtration



Source: filterfast.com

Residential Filtration

- In general, lower airflow will lead to higher efficiency for very small particles (more time to diffuse through filter fibers) and lower efficiency for larger particles
- Fan motors in residential systems:
 - permanent split capacitor (PSC) motor fans are the conventional choice and they are usually sensitive to filter pressure drop
 - electrically commutated motor (ECM) fans often have speed control and increase the fan speed if there is increased pressure drop (i.e., from a filter).

To really understand how a filter is going to perform you need to know a lot about the system and the fan, not just about the filter.

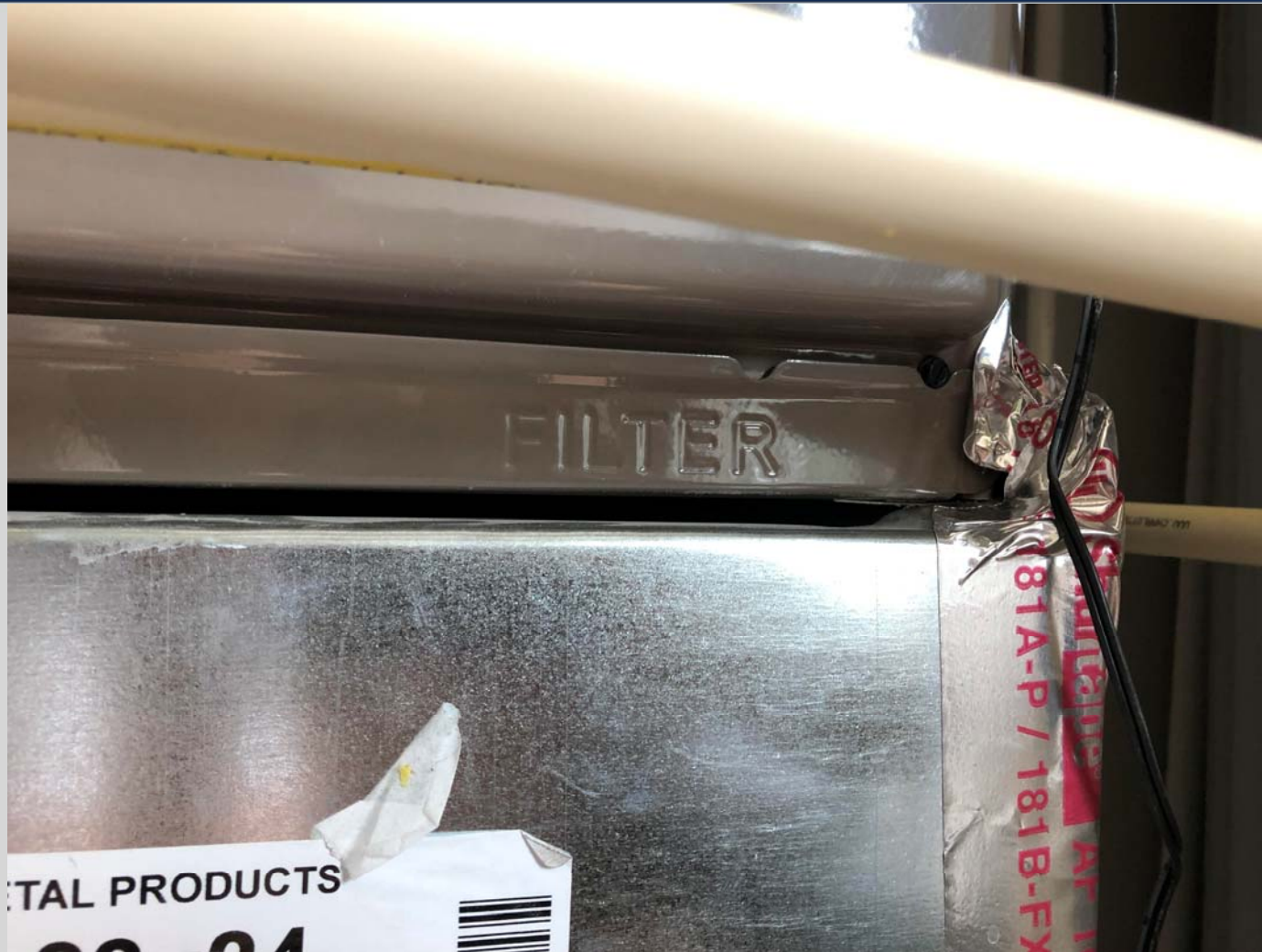
Actual Filter Condition



Actual Filter Condition

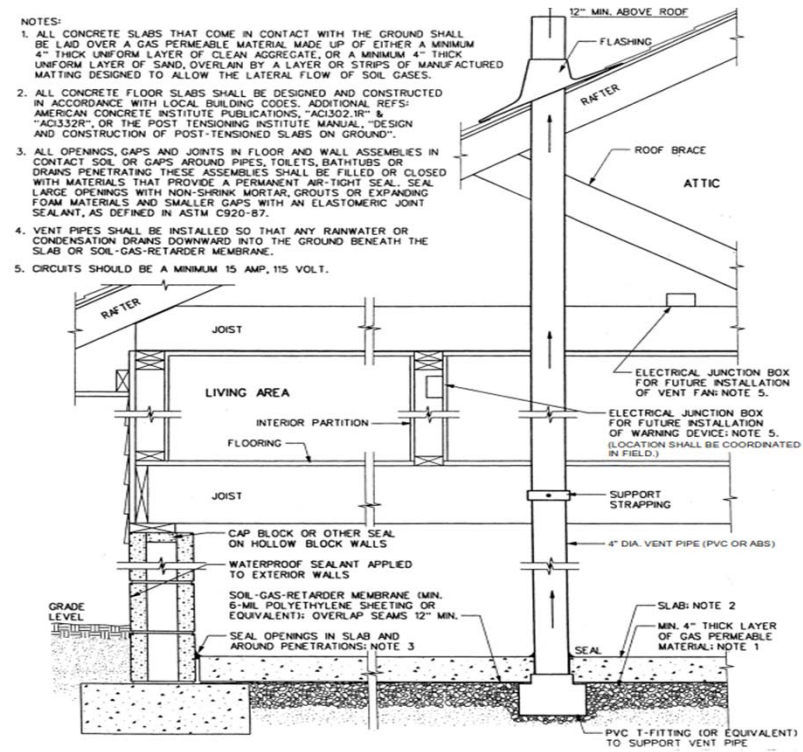
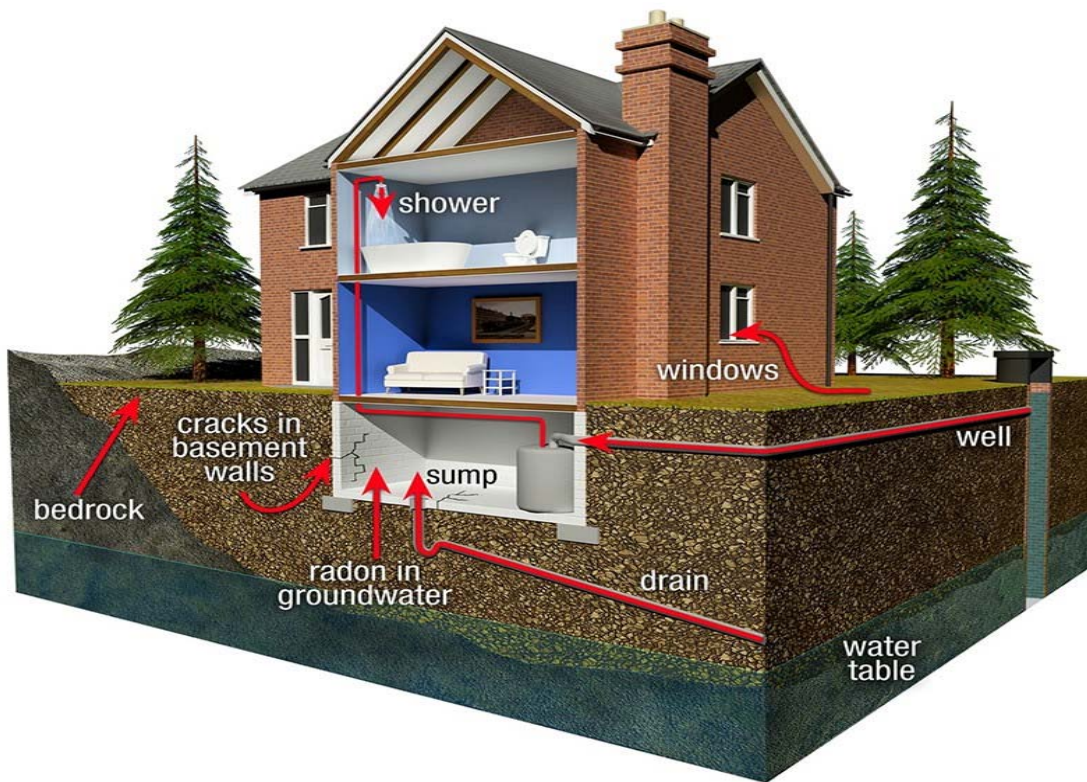


Actual Filter Condition



Addressing Indoor Pollutants

- Good IEQ Begins at the Design Phase
 - Source Control



(AS RECOMMENDED BY EPA)
2 PASSIVE RADON SUB SLAB DETAIL
A2.1.0 NOT TO SCALE

Combustion Appliances

- Good IEQ Begins at the Design Phase
 - Equipment Selection and Sizing



How Do We Address IAQ

- Good IAQ Begins at the Design Phase
 - Source Control



How Do We Address IAQ

- Good IAQ Begins at the Design Phase
 - Source Control



IEQ During Construction

- Controlling Construction Schedule and Practices
 - Prevent Water Intrusion to Extent Possible



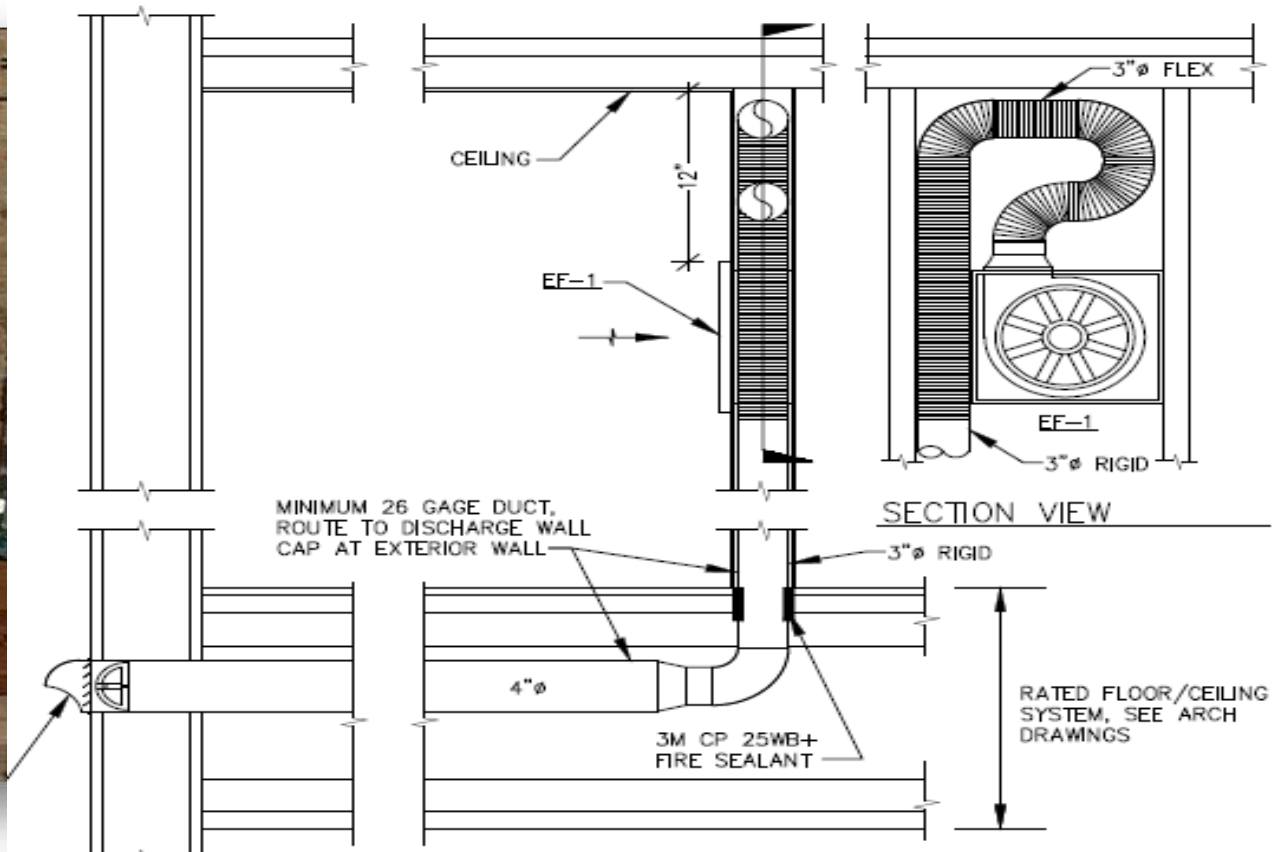
IEQ During Construction

- **Controlling Construction Schedule and Practices**
 - Allow Proper Time for Drying of Construction Materials;
 - Prevent Water Intrusion to Extent Possible



How Do We Address IEQ

- Good IEQ begins at design





IEQ During Construction

- Controlling Construction Schedule & Practices
 - Protect HVAC During Construction

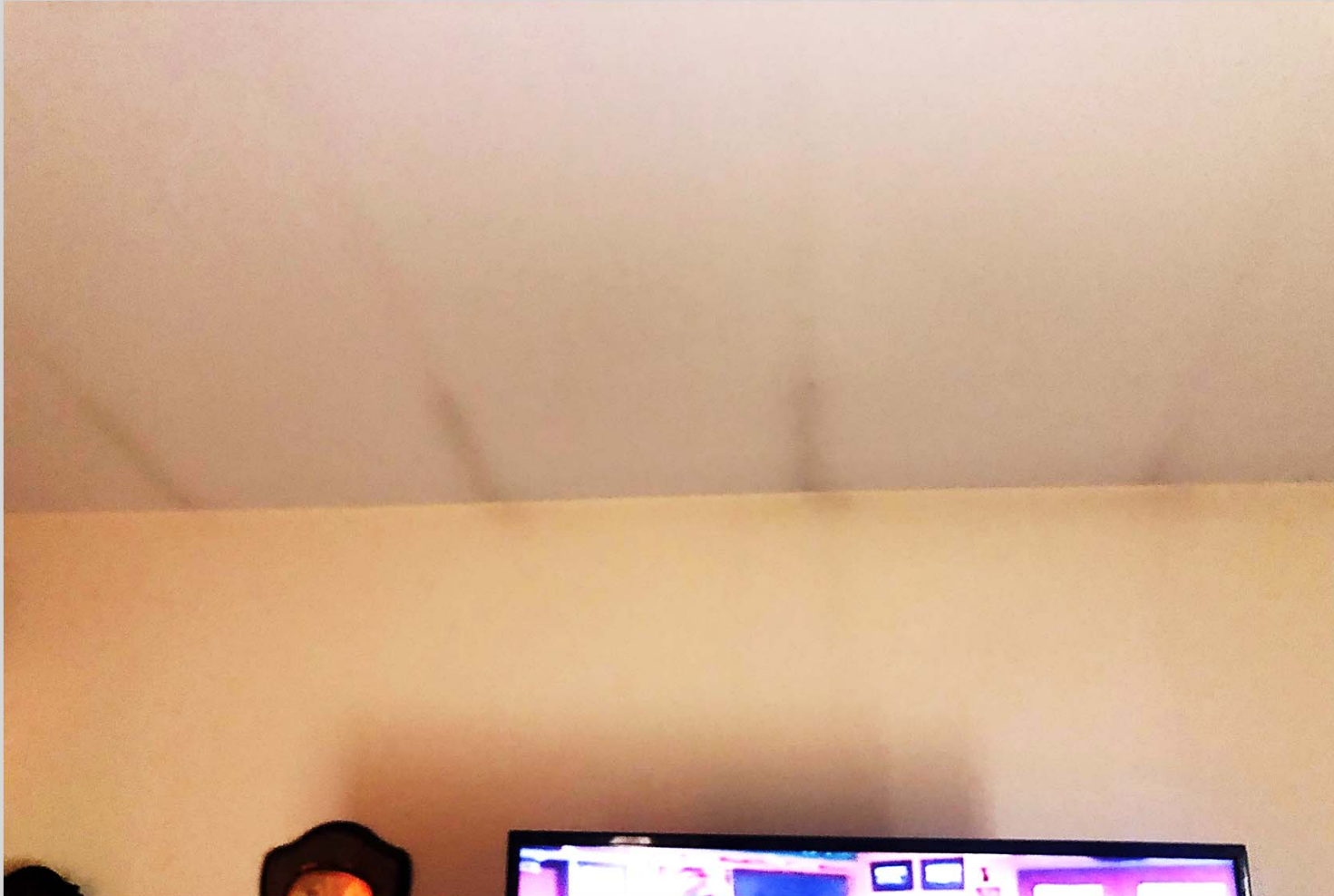


Combustion Appliances



Source: Southface Energy Institute

IEQ Complaints



IEQ Complaints



IEQ Complaints

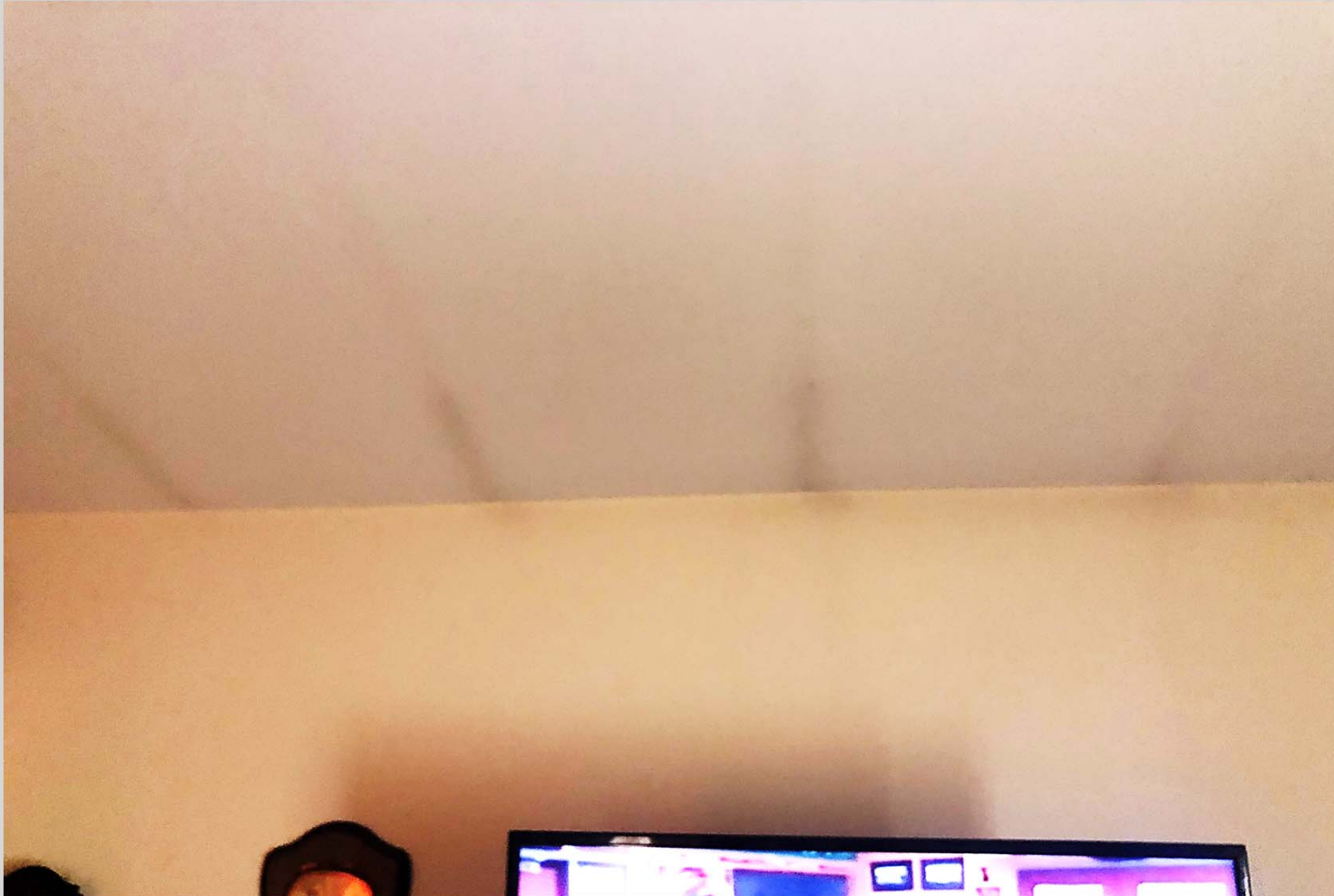


Standing Pilot Lights and Candles



Lstiburek, J. 2019 'Up In Smoke' *ASHRAE Journal* Vol. 61 No. 11 pg. 72-75

IEQ Complaints



IEQ Complaints



Pollutant Superhighway

- Prevent Things Like These

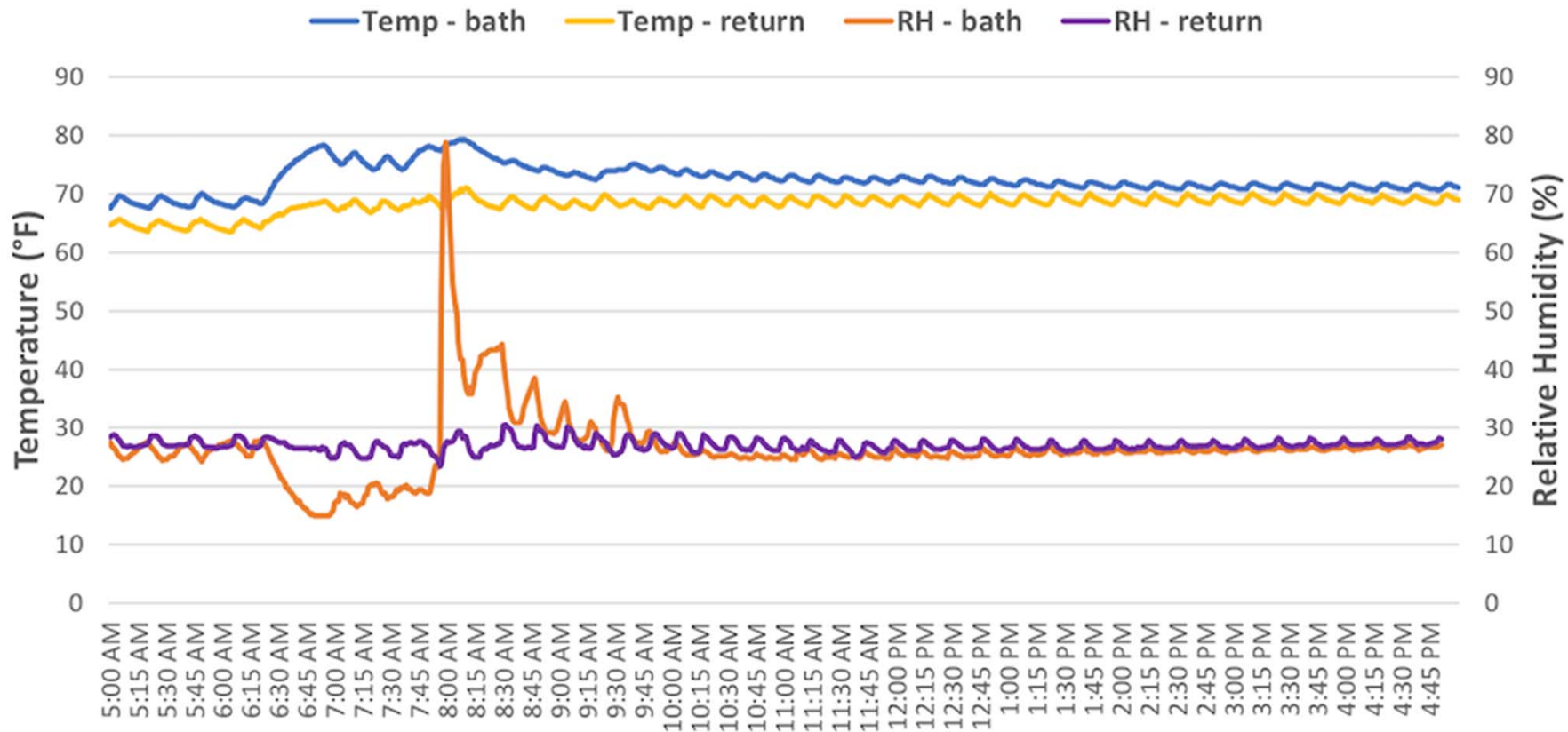


Point Source Ventilation



Bath Fan Usage

Effect of Morning Shower on Temperature & Humidity



<https://www.energyvanguard.com/blog/do-you-really-need-run-bath-fan-winter>

Flow Testing



Flow Testing





Kurt Vonnegut
@Kurt_Vonnegut



Another flaw in the human character is that everybody wants to build and nobody wants to do maintenance.

Capture Efficiency Study - LBL

- This study demonstrated that airflows of installed devices are often below advertised values and that less than half of the pollutants emitted by gas cooking burners are removed under many operational conditions
- Achieving capture efficiencies that approach or exceed 75% requires operation at settings that produce prohibitive noise levels.
- Using back burners improves performance
- Results suggest the need for improvements in hood designs to achieve high pollutant capture efficiencies at acceptable noise levels.

Capture Efficiency Study - LBL

- 200 cubic feet per minute (CFM) was necessary, but often not sufficient, to attain capture efficiency in excess of 75% for the front burners.



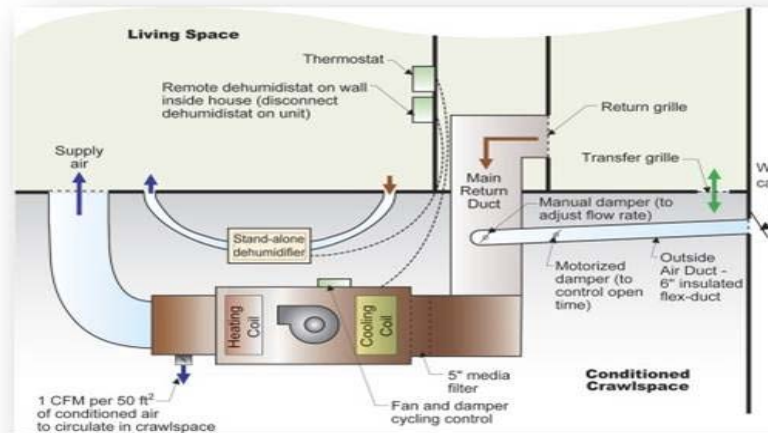
Fresh Air Ventilation Requirement

EarthCraft Requires Fresh Air Ventilation on All Projects

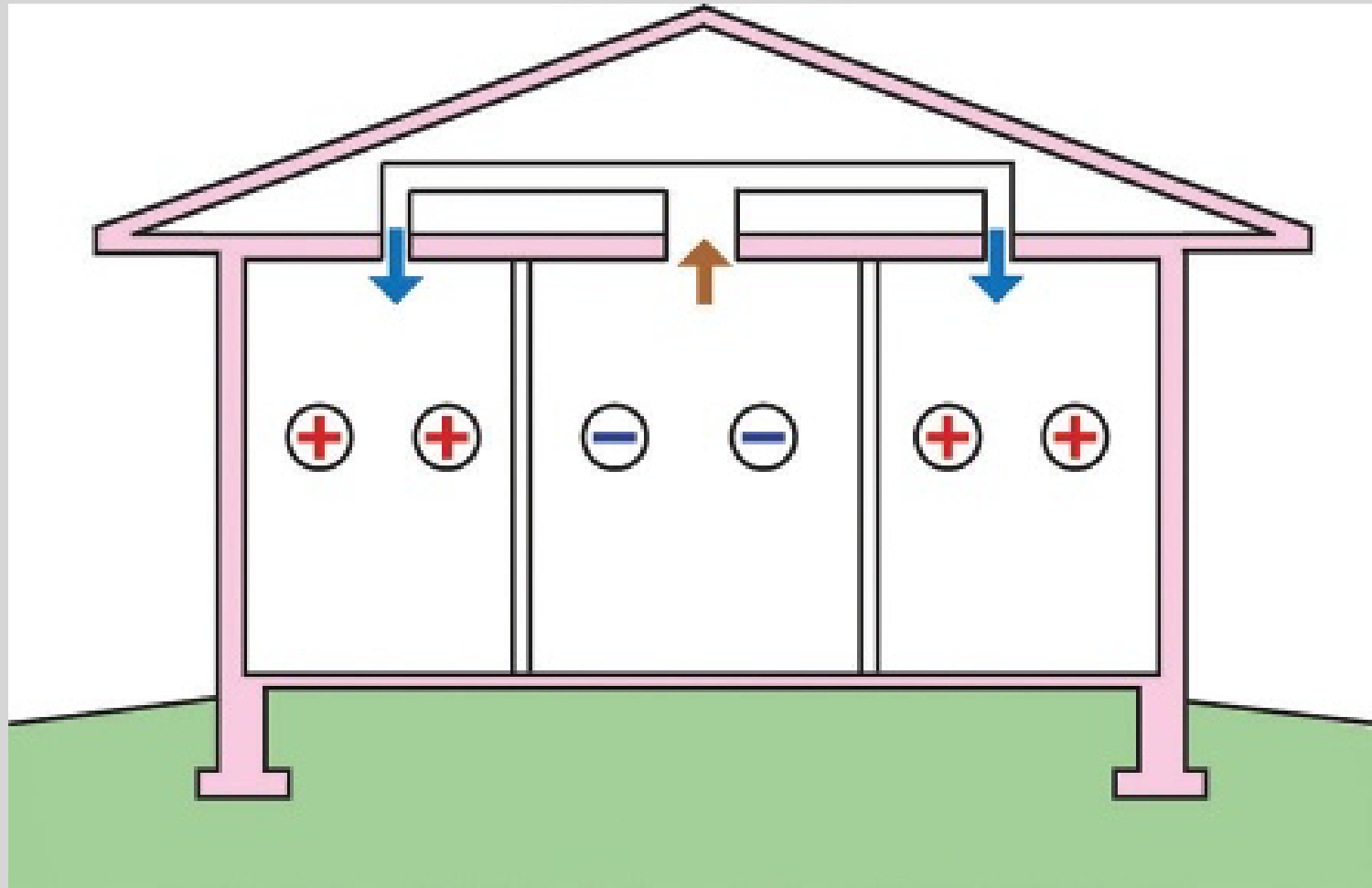
- ASHRAE 62.2 - 2010, 2013 for Flow Rate
- Intakes Must Be Ducted to Exterior of Building
- Intakes Must Be At Least 10' Away from Exhaust Outlets, Vehicle Idling Zones, and May Not be Pulled From Roof
- Intakes Must Be 2' Above Grade
- All Ventilation Ductwork Must be Insulated and Sealed with Mastic or Mastic Tape

Fresh Air Ventilation

- Design for positive pressure or balanced
- Don't suck on buildings in our climate zone (negative pressure/exhaust systems)
- Tenant vs. owner paid in Multifamily



Return Pathways



Lstiburek, J. 2019 'Up In Smoke' *ASHRAE Journal* Vol. 61 No. 11 pg. 72-75

Return Pathway



Lstiburek, J. 2019 'Up In Smoke' *ASHRAE Journal* Vol. 61 No. 11 pg. 72-75

Diagnostic Testing + 2018 Energy Code



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Main Changes

- Energy Certificate
- R-49 attics
- Buried ducts
- Lighting
- Blower door testing
- Manual J design criteria

2018 New Item – Energy Certificate

- insulation values
- window values
- equipment efficiencies and types
- duct testing results
- blower door results

Building Envelope Specs

Ceiling: R-24
Above Grade Walls: R-16
Foundation Walls: N/A
Exposed Floor: R-19
Slab: null
Infiltration: 850 CFM50 (4.69 ACH50)
Duct Insulation: R-6
Duct Lkg to Outdoors: 51.24 CFM25 (5 / 100 s.f.)

Window & Door Specs

U-Value: 0.29, SHGC: 0.24
Door: R-5

Mechanical Equipment Specs

Heating: Air Source Heat Pump • Electric • 9
HSPF
Cooling: Air Source Heat Pump • Electric • 16
SEER
Hot Water: Water Heater • Electric • 0.95 Energy
Factor

2018 Thermal Envelope - Attic

R402.1.2 Insulation and Fenestration Criteria

The *building thermal envelope* shall meet the requirements of Table R402.1.2, based on the *climate zone* specified in Chapter 3.

TABLE R402.1.2

INSULATION AND FENESTRATION REQUIREMENTS BY COMPONENT^a

CLIMATE ZONE	FENESTRATION U-FACTOR ^b	SKYLIGHT ^b U-FACTOR	GLAZED FENESTRATION SHGC ^{b, e}	CEILING R-VALUE	WOOD FRAME WALL R-VALUE	MASS WALL R-VALUE ⁱ	FLOOR R-VALUE	BASEMENT ^c WALL R-VALUE	SLAB ^d R-VALUE & DEPTH	CRAWL SPACE ^c WALL R VALUE
1	NR	0.75	0.25	30	13	3/4	13	0	0	0
2	0.40	0.65	0.25	38	13	4/6	13	0	0	0
3	0.32	0.55	0.25	38	20 or 13+5 ^h	8/13	19	5/13 ^f	0	5/13
4 except Marine	0.32	0.55	0.40	49	15 or 13+1 ^h	8/13	19	10 /13	10, 2 ft	10/13
5 and Marine 4	0.30	0.55	NR	49	20 or 13+5 ^h	13/17	30 ^g	15/19	10, 2 ft	15/19
6	0.30	0.55	NR	49	20+5 ^h or 13+10 ^h	15/20	30 ^g	15/19	10, 4 ft	15/19
7 and 8	0.30	0.55	NR	49	20+5 ^h or 13+10 ^h	19/21	38 ^g	15/19	10, 4 ft	15/19

NR = Not Required.

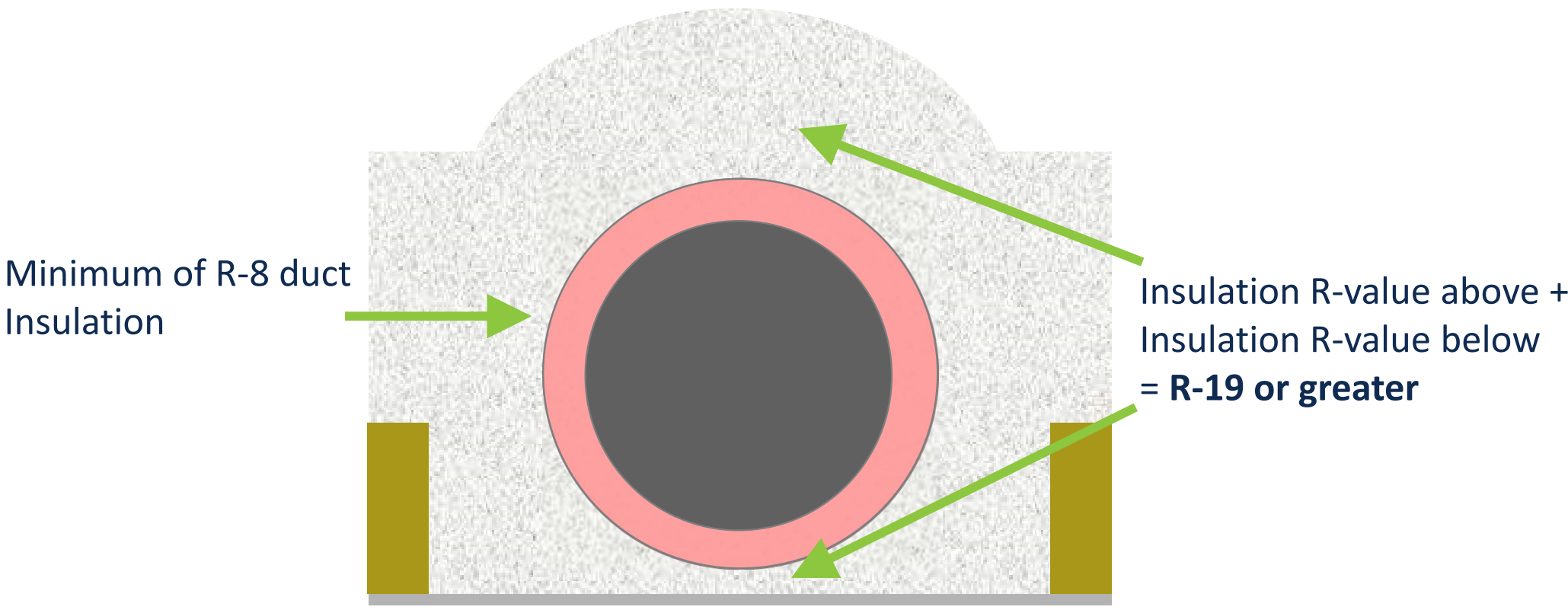
Complete Coverage is Essential

Estimated R-values for Insulation Compressed into Framing Cavities

Nominal Lumber Size	Cavity Depth	Estimated R-values for Insulation Compressed into Framing Cavities										
I Joist	14"	49										
I Joist	11 7/8"	44	38									
2x12	11 1/4"	42	37	30								
I Joist	9 1/2"		33	29								
2x10	9 1/4"		32	29	30	25						
2x8	7 1/4"			25	25	24						
2x6 (metal)	6"					21			19			
2x6	5 1/2"						21	20	18			
2x4 (metal)	4"						16	16	14			
2x4 (metal)	3 5/8"						15	15				
2x4	3 1/2"						15	14		15	13	11
2x3	2 1/2"									11	10	8.9
2x2 (metal)	1 5/8"											6.5
2x2	1 1/2"											6.1
Label R-Value		R-49	R-38	R-30		R-25	R-21	R-20	R-19	R-15	R-13	R-11
Label Thickness		14"	12"	10"	9 1/2"	8"	5 1/2"		6 1/4"	3 1/2"		

https://insulationinstitute.org/wp-content/uploads/2016/08/Compressed_R_values.pdf

2018 New Item - Buried Ducts



2018 New Item - Lighting %



50% 2012 VECC →

75% 2015 →

2018 VECC

➤ 90% high
efficacy
lighting

When to test ducts

R403.3.4 Duct leakage (Prescriptive).

The total leakage of the ducts, where measured in accordance with Section R403.3.3, shall be as follows:

1. Rough-in test: The total leakage shall be less than or equal to 4 cubic feet per minute (113.3 L/min) per 100 square feet (9.29 m²) of conditioned floor area where the air handler is installed at the time of the test. Where the air handler is not installed at the time of the test, the total leakage shall be less than or equal to 3 cubic feet per minute (85 L/min) per 100 square feet (9.29 m²) of conditioned floor area.
2. Postconstruction test: Total leakage shall be less than or equal to 4 cubic feet per minute (113.3 L/min) per 100 square feet (9.29 m²) of conditioned floor area.

Envelope Testing

R402.4.1.2 Testing

The building or *dwelling unit* shall be tested and verified as having an air leakage rate not exceeding **five air changes per hour in** *Climate Zone 4*. Testing shall be conducted in accordance with RESNET/ICC 380, ASTM E779, or ASTM E1827 and reported at a pressure of 0.2 inch w.g. (50 Pascals). A written report of the results of the test shall be signed by the party conducting the test and provided to the building official. Testing shall be conducted by a Virginia licensed **general contractor, a Virginia licensed HVAC contractor, a Virginia licensed home inspector, a Virginia registered design professional, a certified BPI Envelope Professional, a certified HERS rater, or a certified duct and envelope tightness rater**. The party conducting the test shall have been trained on the equipment used to perform the test. Testing shall be performed at any time after creation of all penetrations of the building thermal envelope.

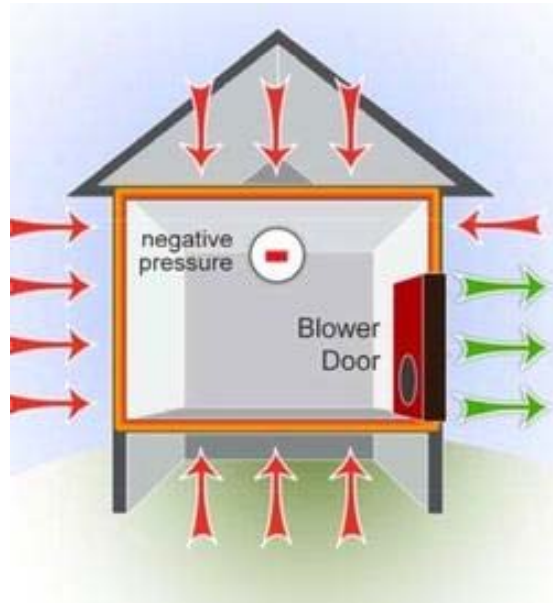
Note: Should additional sealing be required as a result of the test, consideration may be given to the issuance of a temporary certificate of occupancy in accordance with Section 116.1.1.

Blower Door Testing

Air Leakage: quantifying air moving through the building envelope

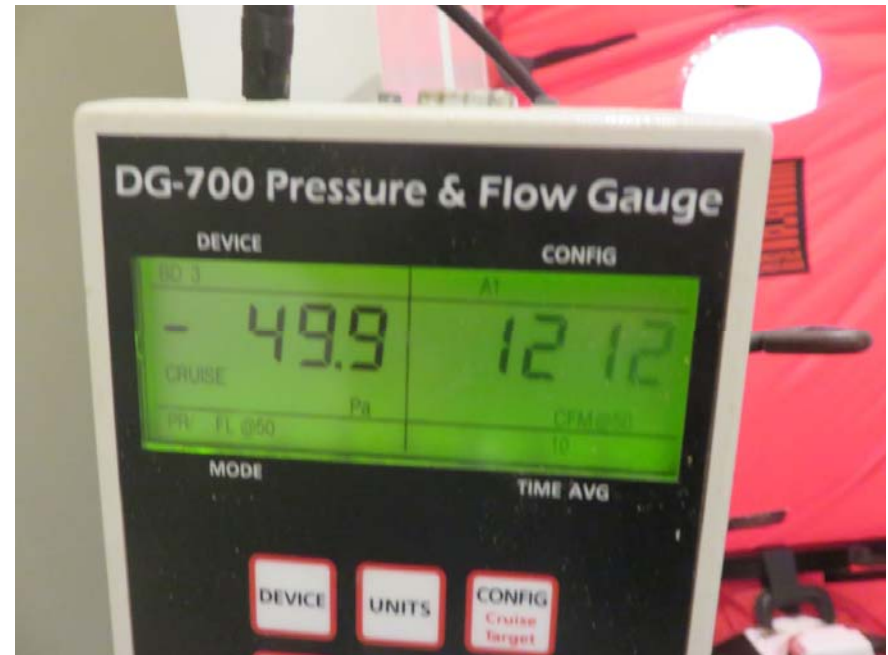
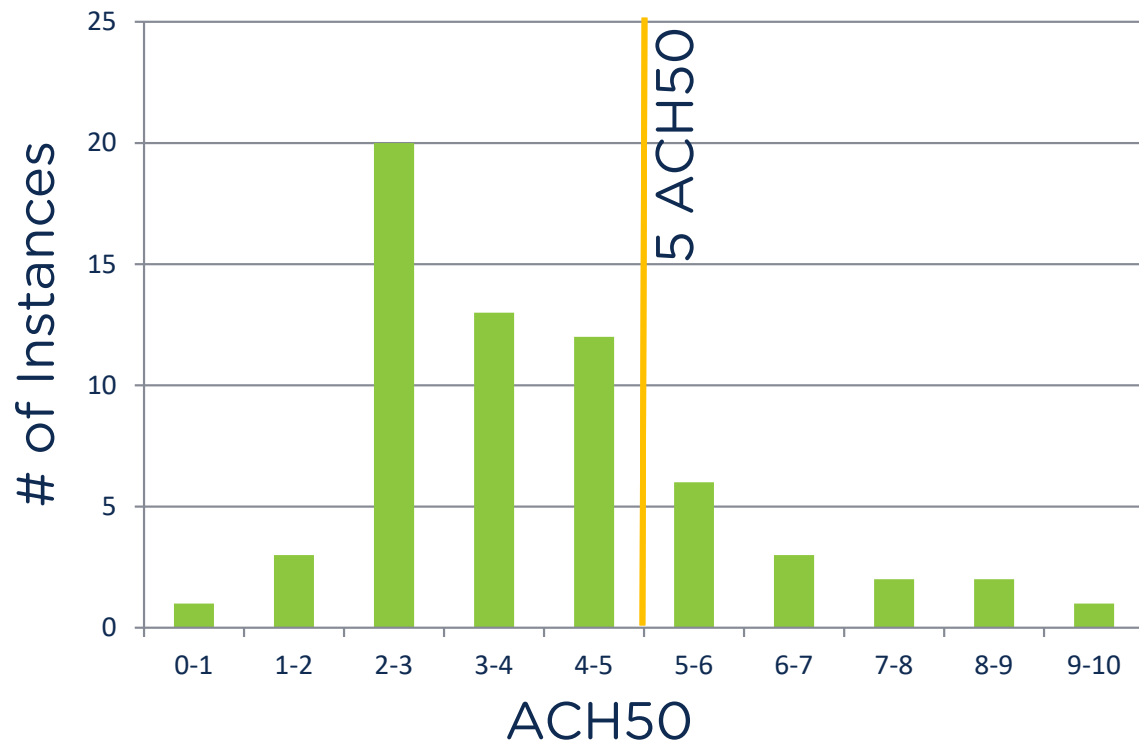
Adopted in VA 2018

- Verification via Testing
- ≤ 5 ACH50

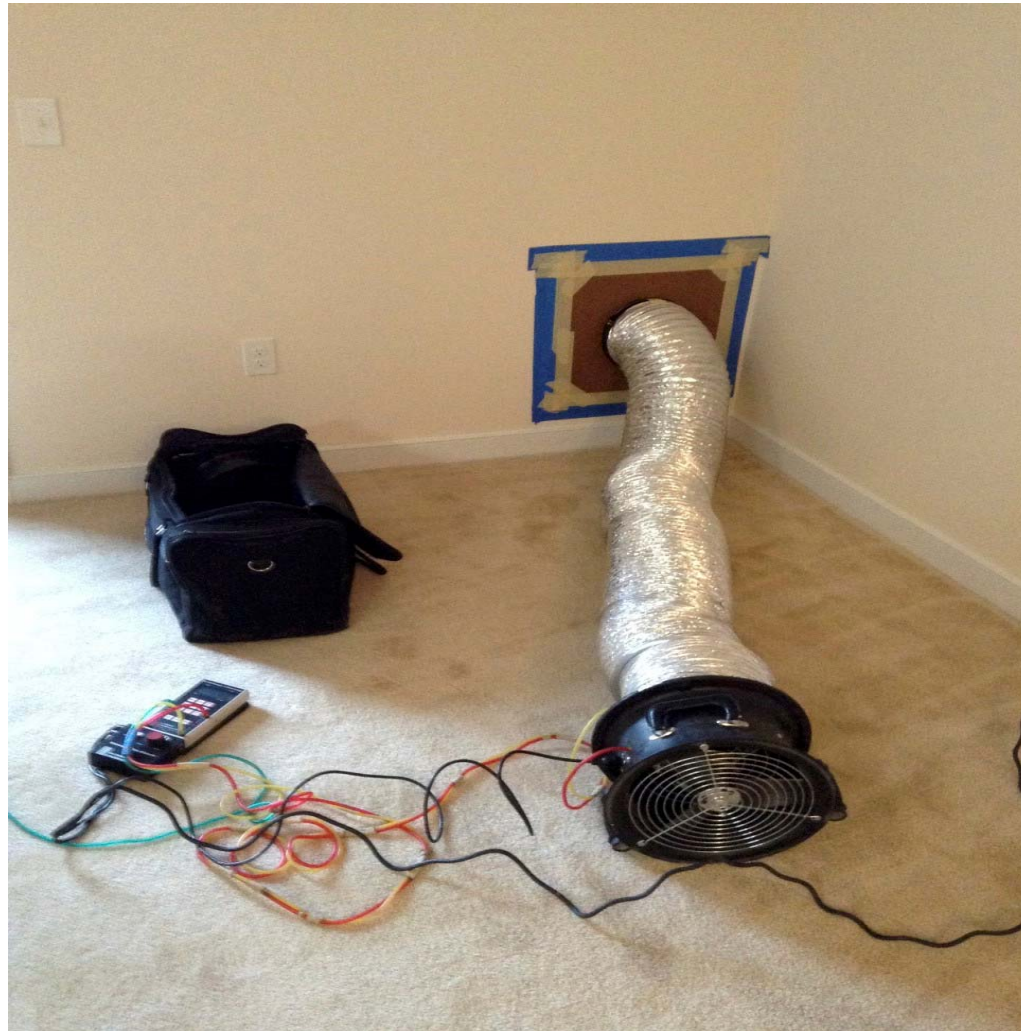


Results

Envelope tightness (ACH50)

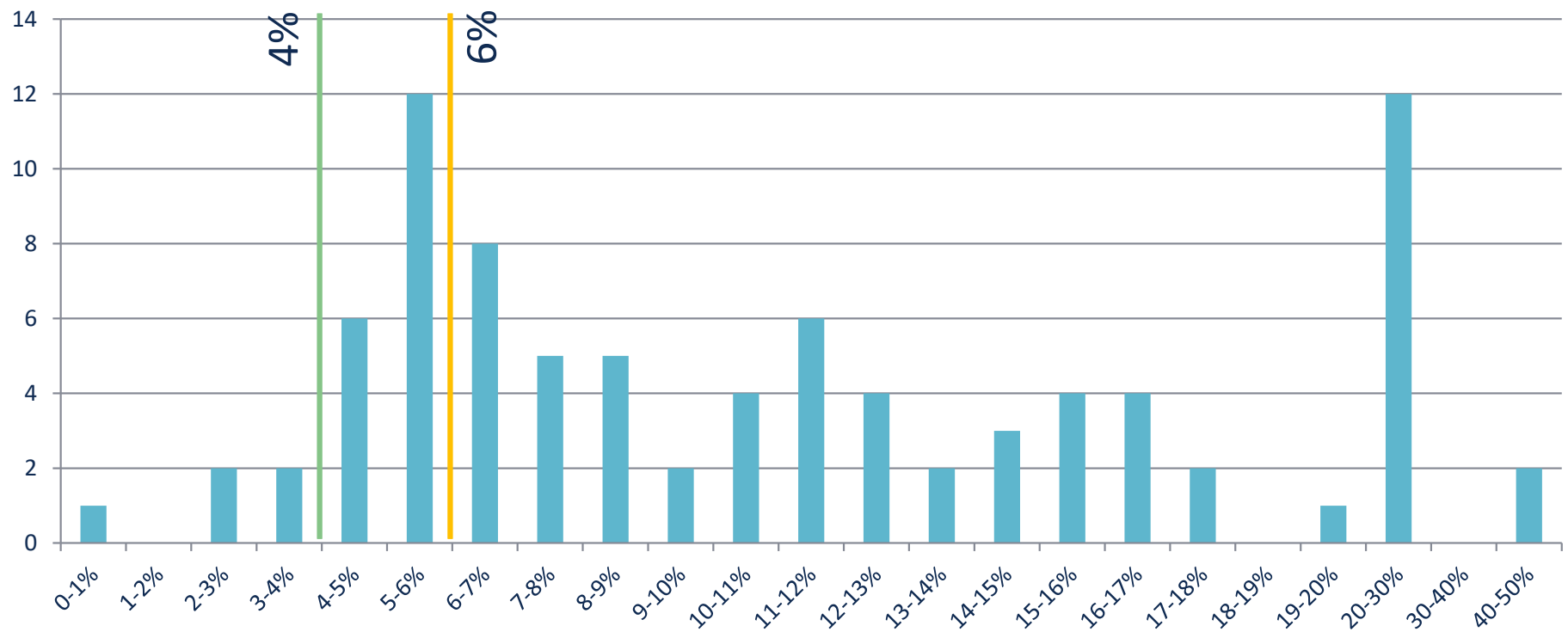


Who can test ducts



Duct Leakage - State of the Market

Total duct leakage



Efficient, Healthy HVAC Systems



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HVAC Definitions

1 Ton: 12,000 btuh of conditioning capacity, +/- 400 CFM air flow

CFM: Cubic Foot Per Minute, Unit of measurement for airflow

Static Pressure resistance to airflow in a heating and cooling system's components and duct work. The push of the air must be greater than the resistance to the flow or no air will circulate through the ducts. Stated in Inches of Water Column iwc/or in. w.c.

The 'V' in HVAC
Ventilation!!

Principles of Good Design & Execution



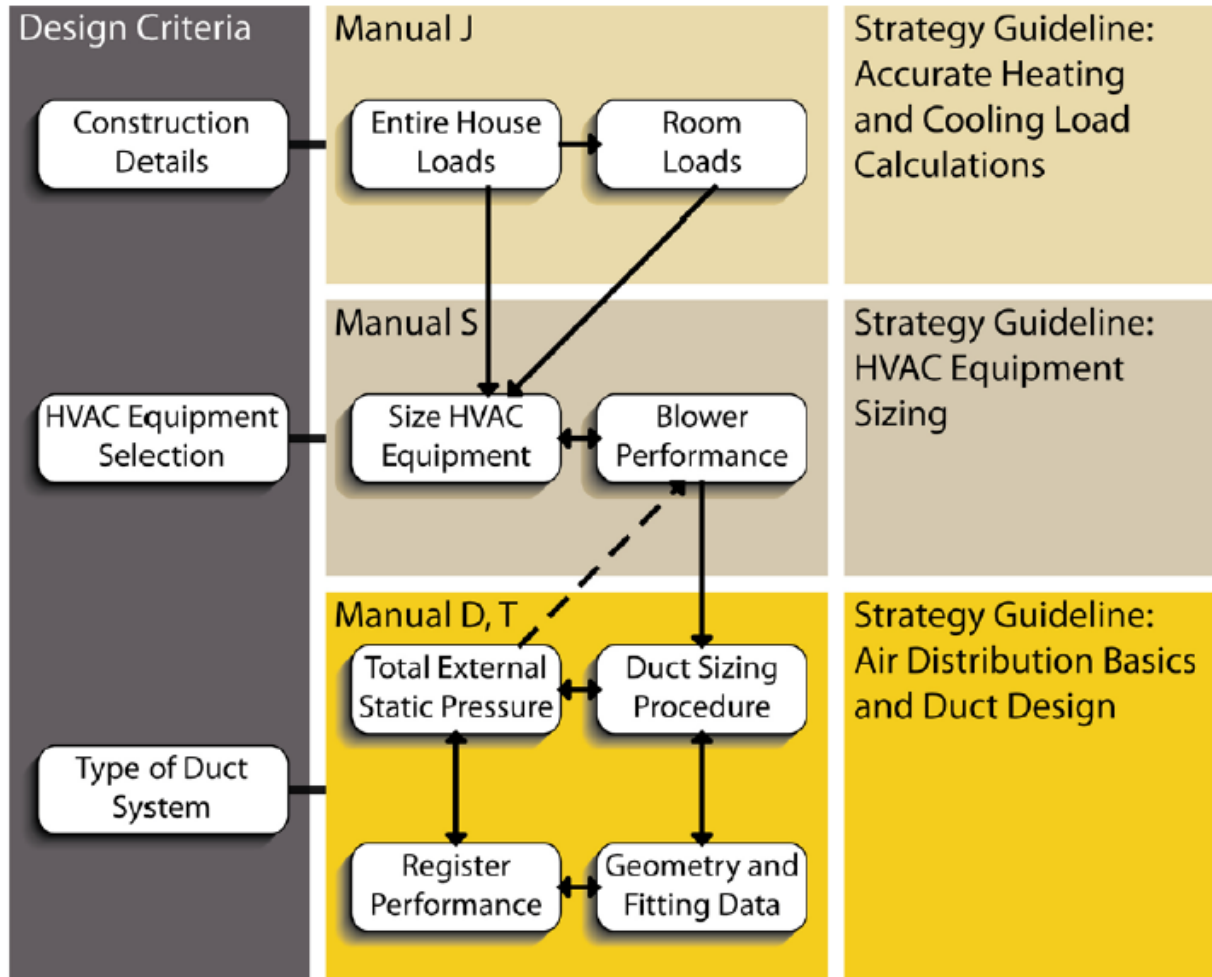
- HVAC Systems Shouldn't Leak:** Air is a fluid and should not leak from the HVAC system. Think about your plumber.
- House as a System:** Every individual system in the home is working together to create acceptable indoor environmental quality - THAT'S THE POINT!!!
- Upsize:** Ducts not Equipment.
- Elegance:** Simplicity should be the rule not the exception

HVAC Equipment Sizing



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HVAC Load Calculations



Source: Advanced Strategy Guideline: Air Distribution Basics and Duct Design

HVAC Design Guidelines

- Manual J based on actual orientation and location
- Outdoor design temperature 99% design temperatures
- ACHnat selected at 0.35 or “tight” for New Construction, “semi-tight” for renovation
- Indoor: 75^o cooling; 70^o heating
- Must use actual window, insulation, and door spec.
- Number of occupants (number of bedrooms plus one)
- Mechanical ventilation
- Room x Room loads
- Realistic internal loads (*1200-2400 Btu sensible*)

HVAC Design Guidelines

Rhvac - Residential & Light Commercial HVAC Loads		Elite Software Development, Inc.				
EarthCraft Virginia Richmond, VA 23220-4629		Page 2				
Project Report						
General Project Information						
Project Title:						
Project Date:	Wednesday, October 02, 2019					
Client Name:						
Company Name:	Viridiant					
Design Data						
Reference City:	Richmond AP, Virginia					
Building Orientation:	Front door faces West					
Daily Temperature Range:	Medium					
Latitude:	37 Degrees					
Elevation:	164 ft.					
Altitude Factor:	0.994					
	Outdoor Dry Bulb	Outdoor Wet Bulb	Outdoor Rel.Hum	Indoor Rel.Hum	Indoor Dry Bulb	Grains Difference
Winter:	18	16.64	n/a	n/a	70	n/a
Summer:	92	75	46%	50%	75	39
Check Figures						
Total Building Supply CFM:	330		CFM Per Square ft.:	0.338		
Square ft. of Room Area:	977		Square ft. Per Ton:	1,104		
Volume (ft ³):	7,816					
Building Loads						
Total Heating Required Including Ventilation Air:	12,616 Btuh		12.616 MBH			
Total Sensible Gain:	7,962 Btuh		81 %			
Total Latent Gain:	1,859 Btuh		19 %			
Total Cooling Required Including Ventilation Air:	9,821 Btuh		0.82 Tons (Based On Sensible + Latent)			
			0.88 Tons (Based On 75% Sensible Capacity)			
Notes						
Rhvac is an ACCA approved Manual J, D and S computer program.						
Calculations are performed per ACCA Manual J 8th Edition, Version 2, and ACCA Manual D.						
All computed results are estimates as building use and weather may vary.						
Be sure to select a unit that meets both sensible and latent loads according to the manufacturer's performance data at your design conditions.						

HVAC Design Guidelines

<i>Total Building Summary Loads</i>					
Component Description	Area Quan	Sen Loss	Lat Gain	Sen Gain	Total Gain
.28/.26: Glazing-, outdoor insect screen with 50% coverage, U-value 0.28, SHGC 0.26	114.2	1,664	0	2,046	2,046
11P: Door-Metal - Polyurethane Core, U-value 0.29	21	317	0	171	171
12D-0bw: Wall-Frame, R-15 insulation in 2 x 4 stud cavity, no board insulation, brick finish, wood studs, U-value 0.086	988.8	4,423	0	1,192	1,192
18A1-21o: Roof/Ceiling-Roof Joists Between Roof Deck and Ceiling or Foam Encapsulated Roof Joists, Spray Foam Insulation, Dark or Bold-Color Asphalt Shingle, Dark Metal, Dark Membrane, Dark Tar and Gravel, R-21 open cell 1/2 lb. spray foam, 5.5 inches in 2 x 6 joist cavity, 1 inch on joist, U-value 0.047	977	2,389	0	1,286	1,286
19C-0sp-v: Floor-Over enclosed crawl space, R-11 insulation on exposed walls, sealed crawl space, passive, no floor insulation, carpet or hardwood, vinyl covering, U-value 0.368	977	1,234	0	403	403
Subtotals for structure:		10,027	0	5,098	5,098
People:	4		800	920	1,720
Equipment:			0	1,200	1,200
Lighting:	0			0	0
Ductwork:		0	0	0	0
Infiltration: Winter CFM: 6, Summer CFM: 0		315	0	0	0
Ventilation: Winter CFM: 40, Summer CFM: 40		2,274	1,059	744	1,803
Total Building Load Totals:		12,616	1,859	7,962	9,821

Minisplits



Source: https://commons.wikimedia.org/wiki/File:Wall-mount_AC.jpg

Minisplits



Source: <https://www.mitsubishicomfort.com/>

Minisplits



Source: <https://www.mitsubishicomfort.com/>, <https://www.greecomfort.com/>

Cold Weather/Inverter Heat Pumps

- No inefficient electric strip heat
- No accidental miswiring of system leading to expensive bills
- Quiet
- Full capacity down to below 0











HEATING PERFORMANCE

Outdoor Ambient Temperature (DB)	Return Air Temperature			
	70°F (DB)			
	TC (Btu/h)	COP	Power Input (W)	
MAX OUTPUT	-22°F	18700	1.40	3920
	-20°F	19500	1.45	3950
	-15°F	22000	1.61	4000
	-10°F	23000	1.65	4100
	-5°F	24000	1.68	4200
	0°F	24000	1.85	3800
	5°F	24000	2.10	3350
	10°F	24000	2.23	3150
	15°F	24000	2.35	3000
	17°F	24000	2.43	2900
	20°F	24000	2.61	2700
	25°F	24000	2.82	2500
	30°F	24000	2.99	2350
	35°F	24000	3.09	2280
	40°F	25000	3.46	2120
	45°F	25000	3.58	2050
47°F	26000	3.85	1980	

	OUTDOOR AMBIENT TEMPERATURE																
	65	60	55	50	47	45	40	35	30	25	20	17	15	10	5	0	-5
MBh	29.87	28.00	26.17	24.36	23.20	22.36	20.21	18.21	16.57	15.36	14.48	14.00	13.39	11.85	10.32	8.79	7.25

Cold Weather/Inverter Heat Pumps

ASHP.neep.org

Brand	AHRI, Model, Unit 	Ducting Configuration	Heating Capacity (Rated Btu/hr @47°F) 	Heating Capacity (Max Btu/hr @5°F) 
CARRIER 	CARRIER Performance Series AHRI #: 204344191 Singlezone Ducted, Centrally Ducted  23,890 Max Btu/hr @5°F  23,600 Rated Btu/hr @47°F  23,000 Rated Btu/hr @95°F COP @5°F: 2.59 HSPF: 10.5 Outdoor Unit #: 38MAQB24R--3 Indoor Unit #: FV4CNF002 VIEW DETAIL		0 24000 30000 80000	0 24000 34000 80000
	CARRIER Performance Series AHRI #: 203380995 Singlezone Ducted, Centrally Ducted  28,430 Max Btu/hr @5°F  23,200 Rated Btu/hr @47°F  23,000 Rated Btu/hr @95°F COP @5°F: 2.14 HSPF: 11.2 Outdoor Unit #: 38MAQB24R--3 Indoor Unit #: FM(C,U)4Z24**AL* VIEW DETAIL			

HVAC Load Calculations



HVAC Load Calculations

- Bigger is Not Better



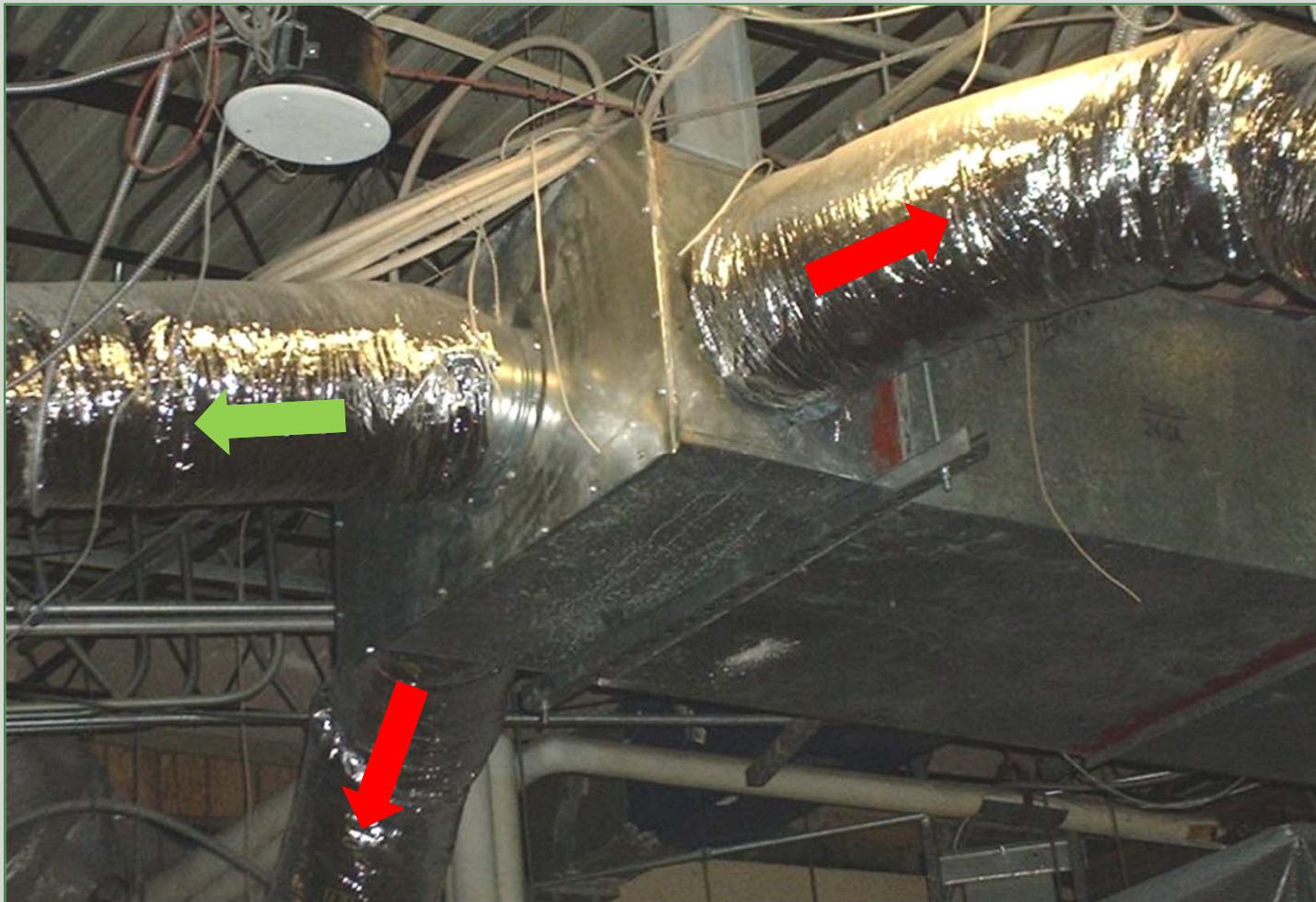
Duct Layout – What we look for in the field

- No ducts within 6” of supply plenum cap
- All supply duct take-offs spaced at least 6” apart
- Rigid supply trunk



<https://www.energyvanguard.com/blog/duct-design-3-total-effective-length>

Duct Layout







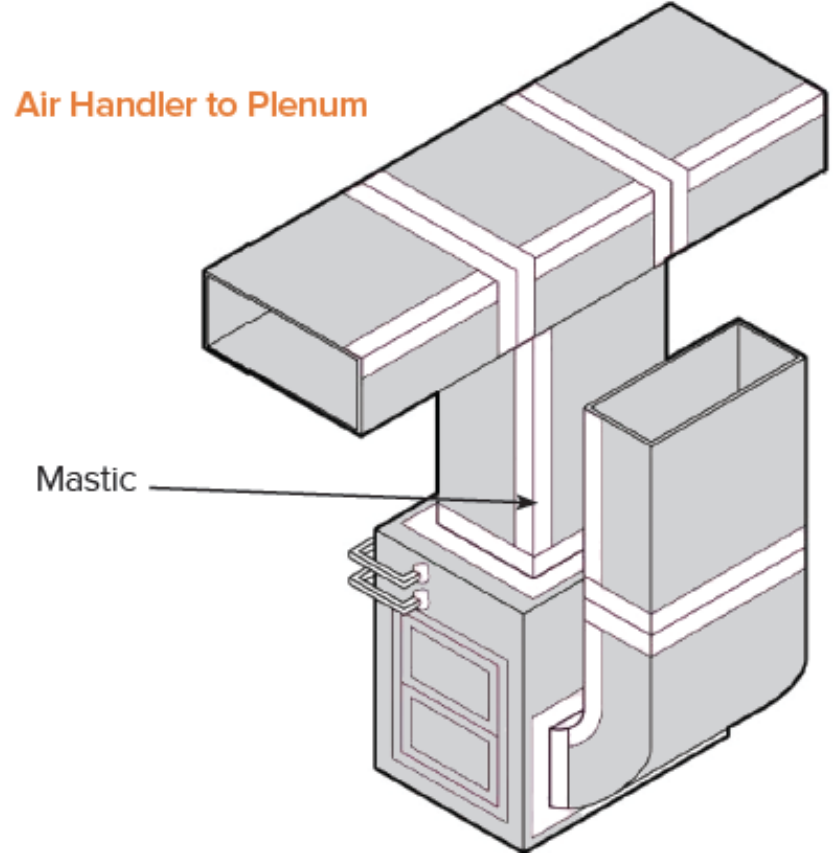
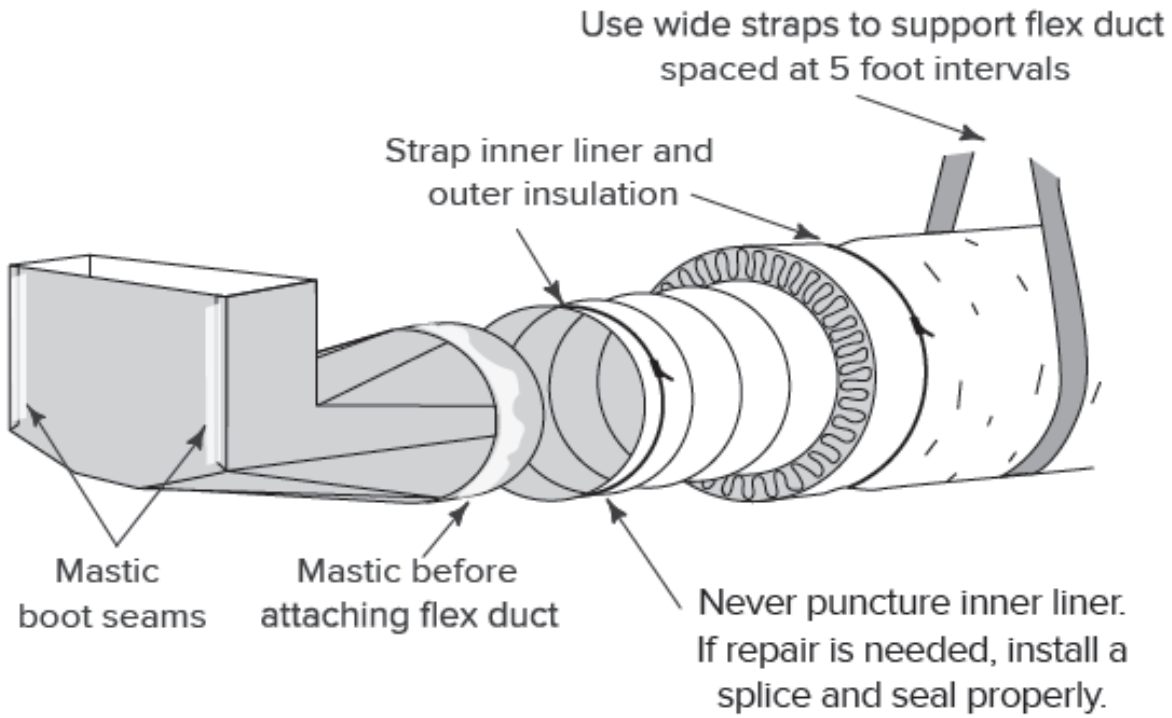
Quality Duct Installation



Duct Boots



Common Duct Leakage Sites



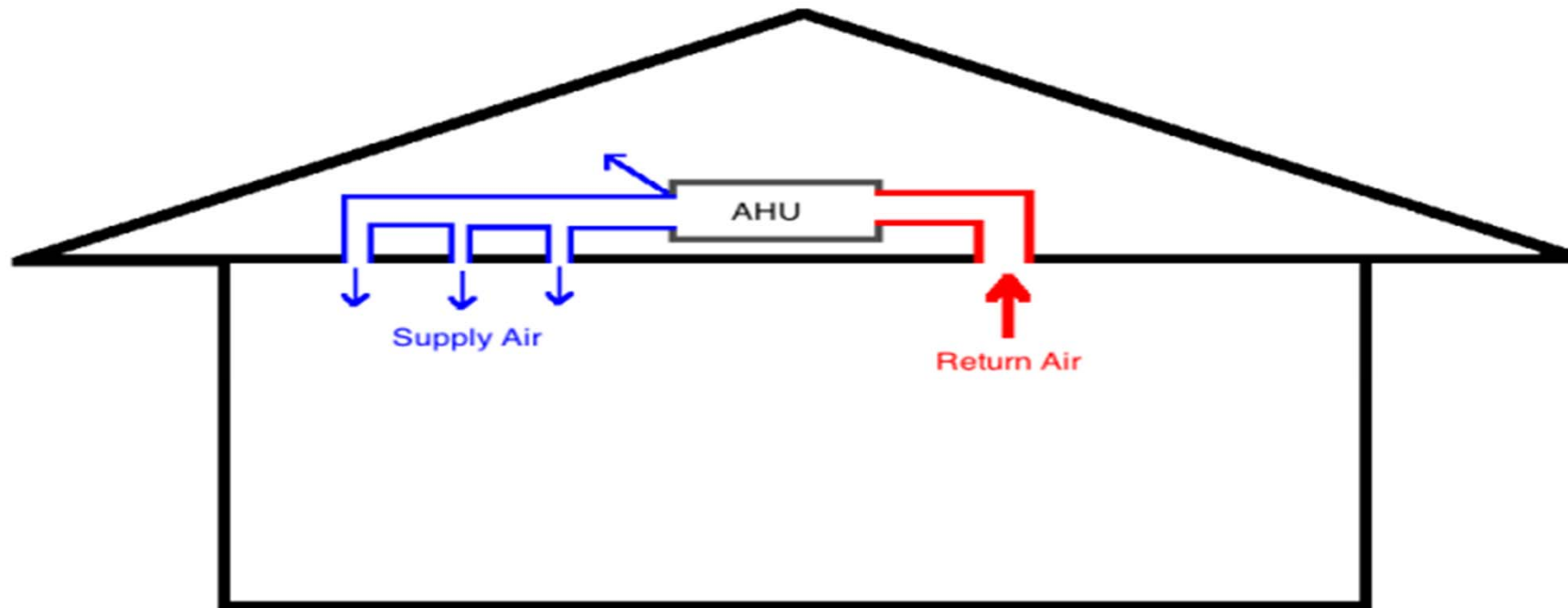
Duct Sealing: Tips for meeting the duct tightness number, Southface Energy Institute, Southeast Energy Efficiency Alliance, Advanced Energy

Ductwork Outside the Envelope?



The House is a System

Duct Leakage induces envelope leakage



Supply Duct Leakage

Attics

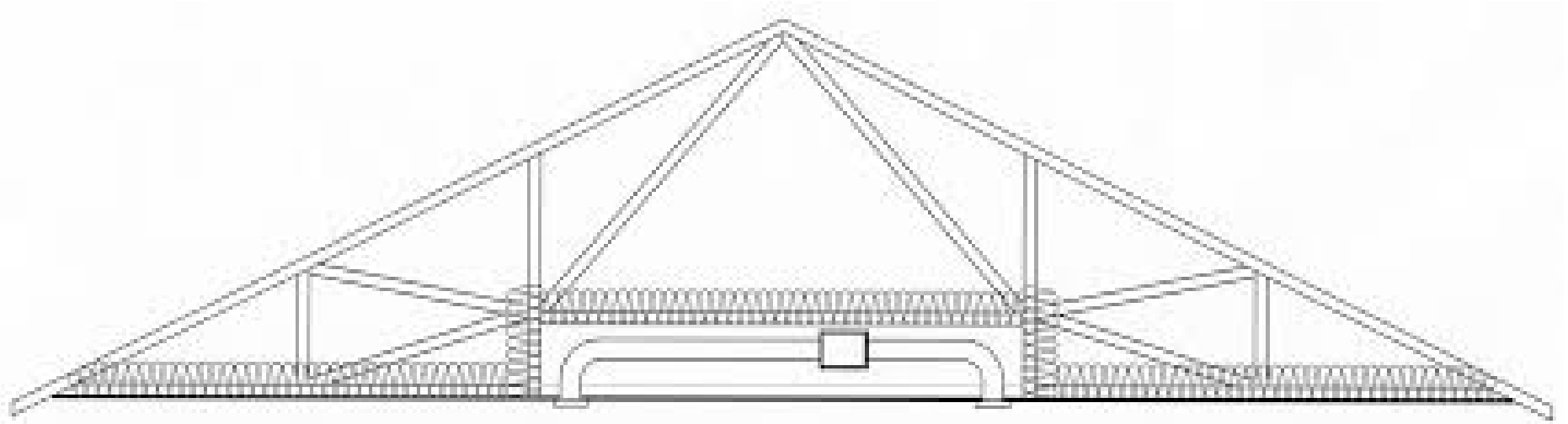
Conditioned attic:
insulate roof deck,
provide conditioned air



https://www.energy.gov/sites/prod/files/1-1c_Unvented_Conditioned_Attics_SR%2010-11-12.jpg

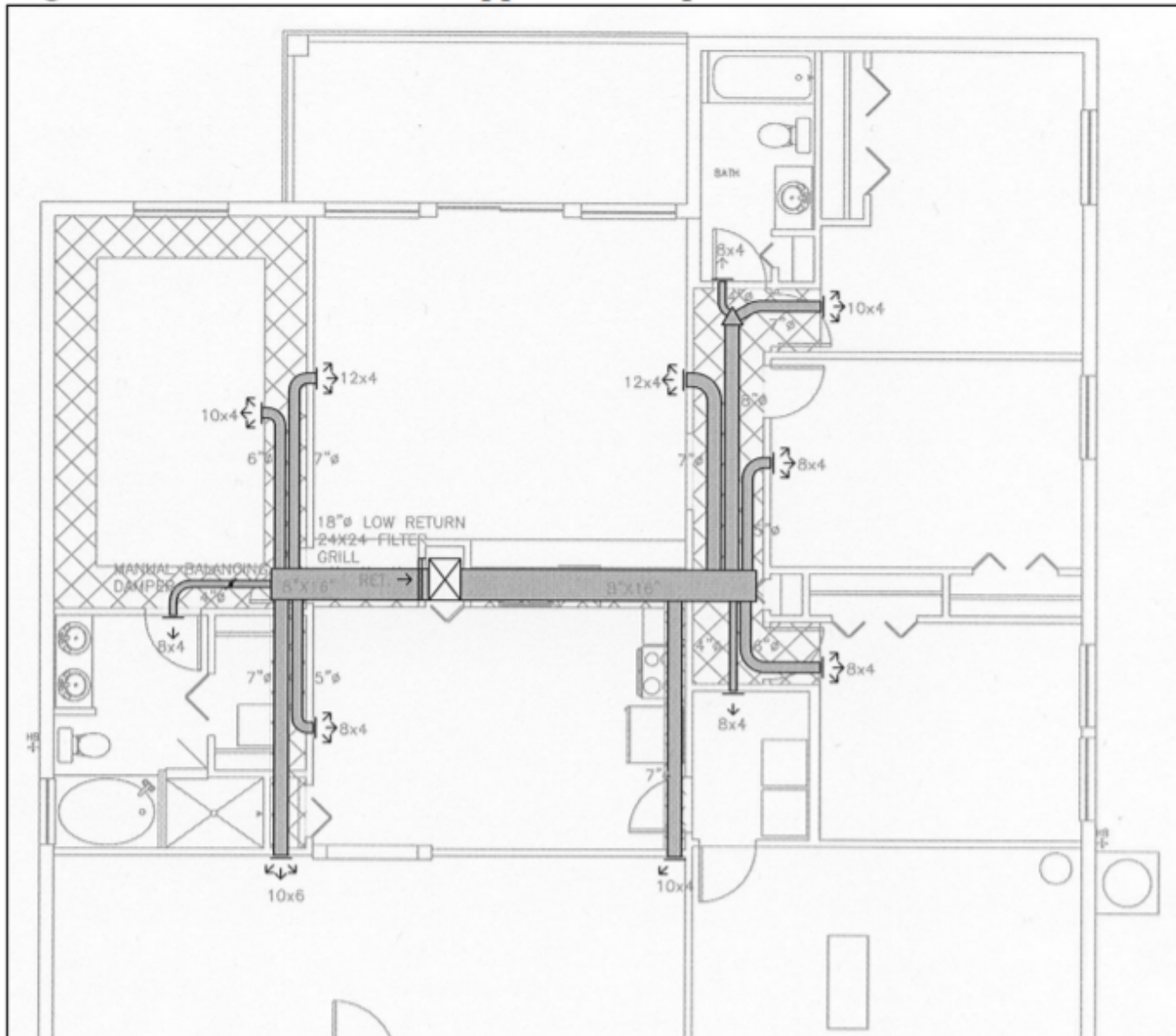
Attics

Plenum truss:
forms a reverse bulkhead for ductwork



Attics

Figure 11-11 AC Unit with Dropped Chase Spaces



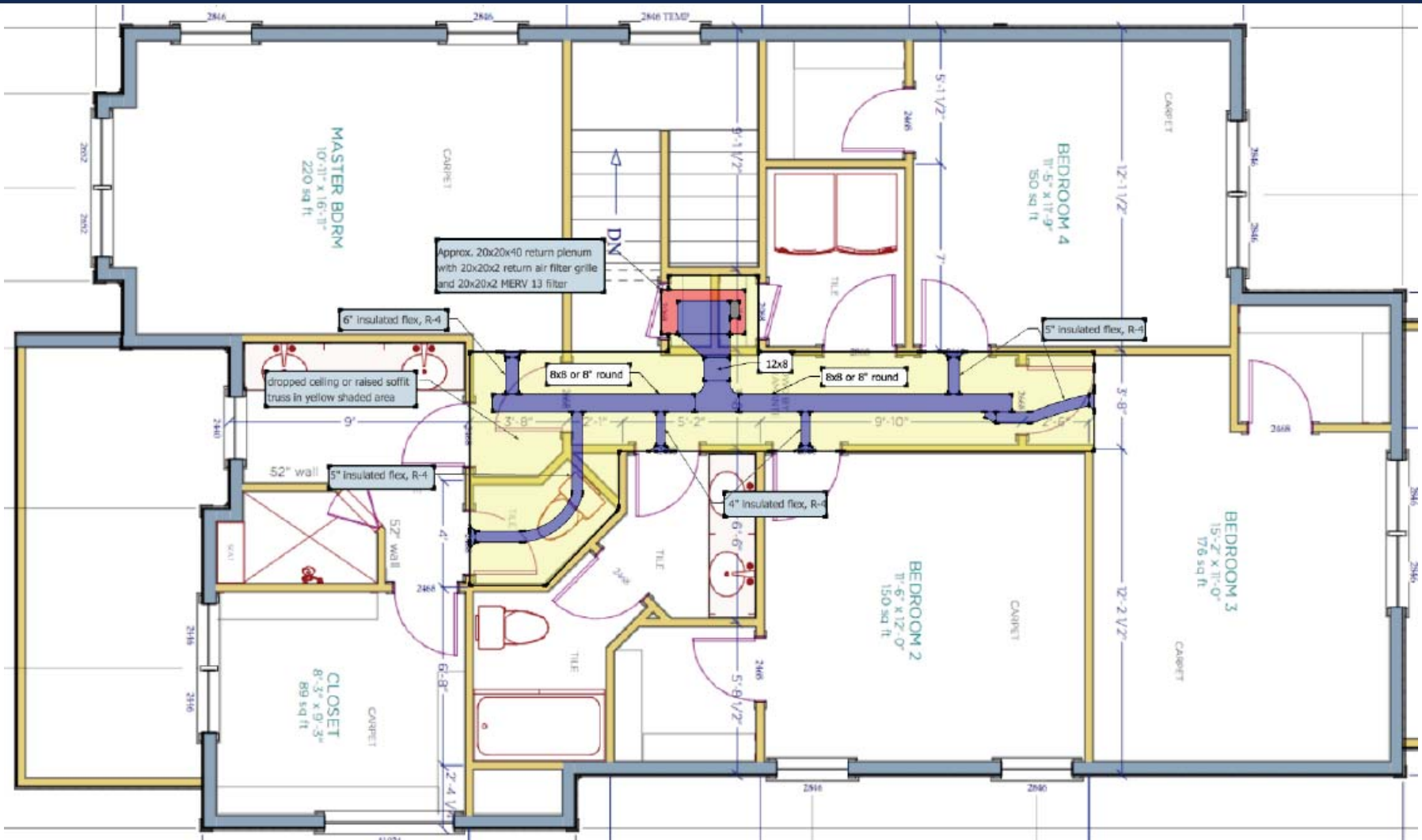
<https://aceee.org/files/proceedin>

Attics



https://aceee.org/files/proceedings/2002/data/papers/SS02_Panel1_Paper07.pdf

Attics



Think Little

Attics

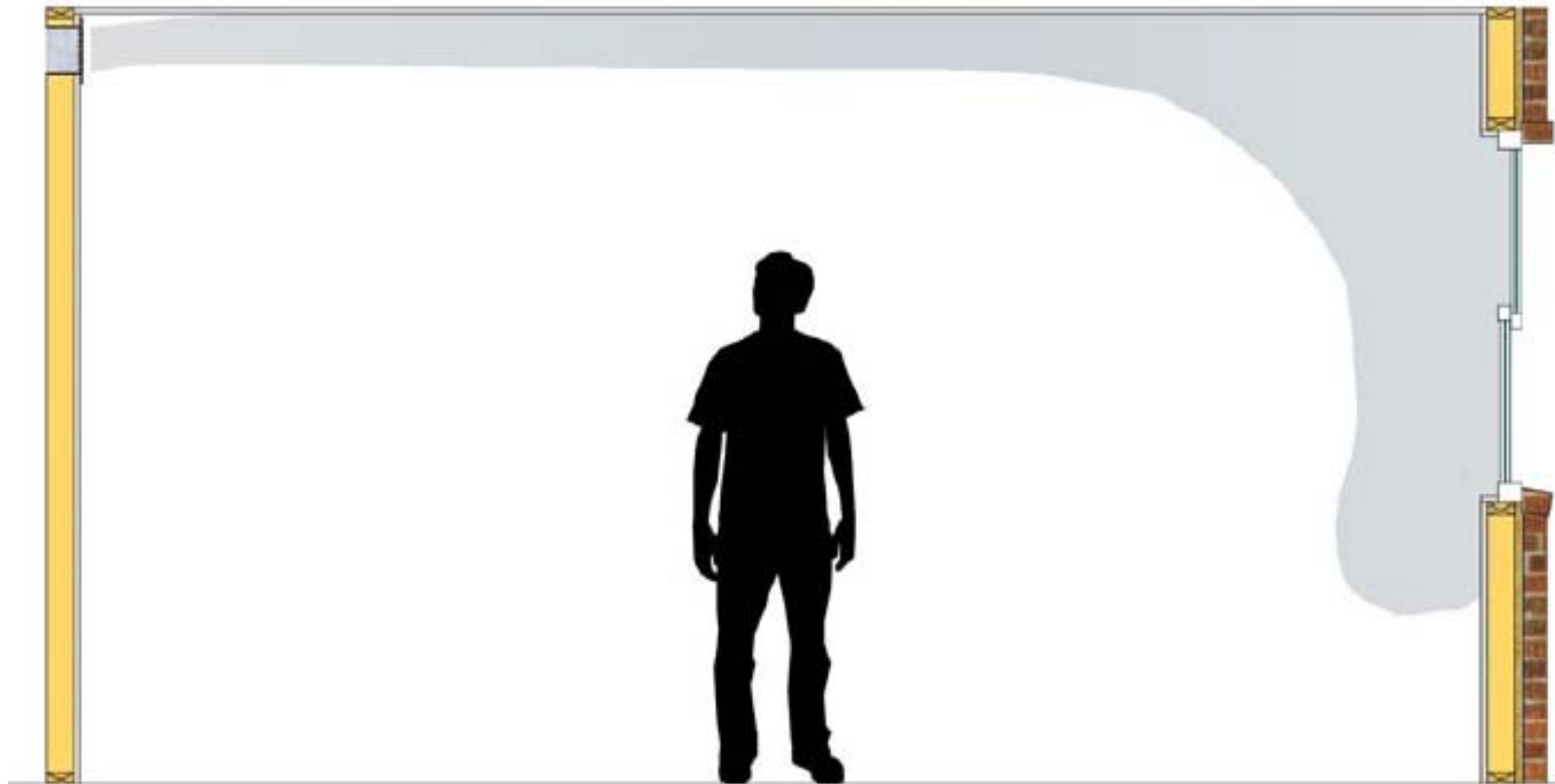


Figure 4. High sidewall supply outlet example

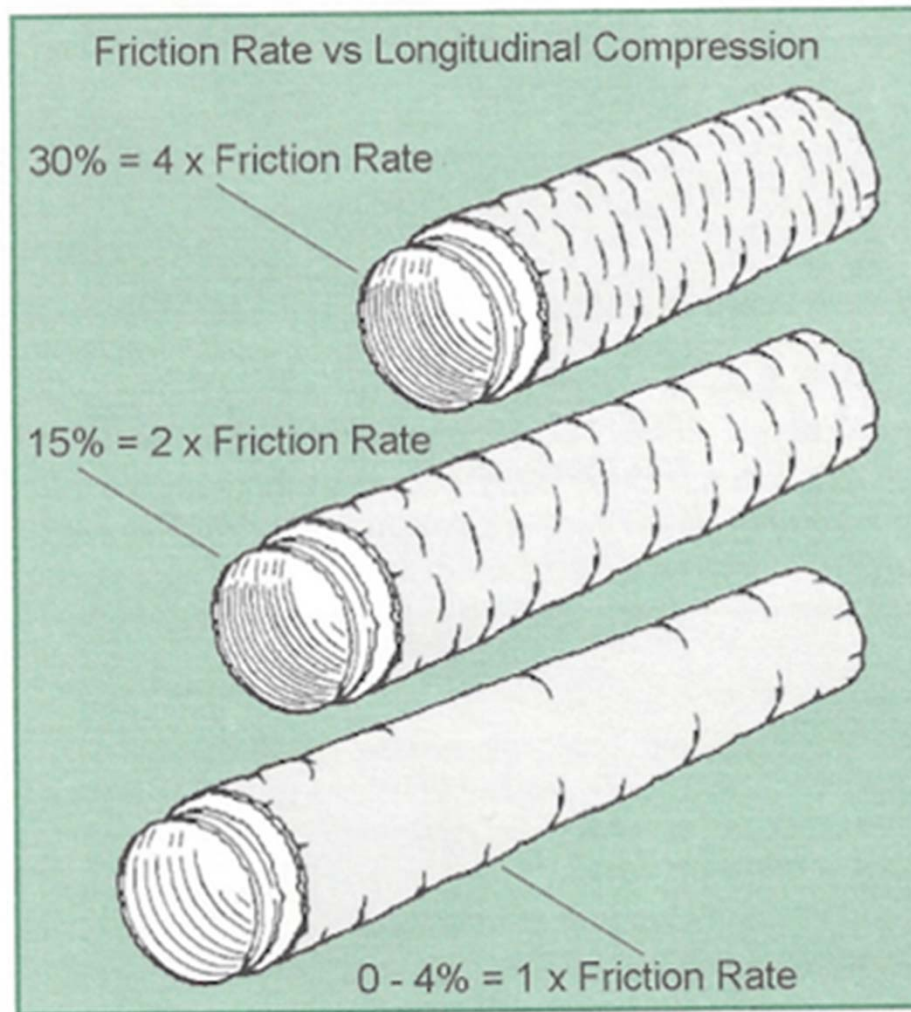
Source: Advanced Strategy Guideline: Air Distribution Basics and Duct Design

DUCT LAYOUT



Source: Think Little

Let's Talk Flex Duct



Source:
<https://www.energyvanguard.com/blog/57709/How-to-Install-Flex-Duct-Properly>



TRACKING DUCT LEAKAGE: Where to begin?

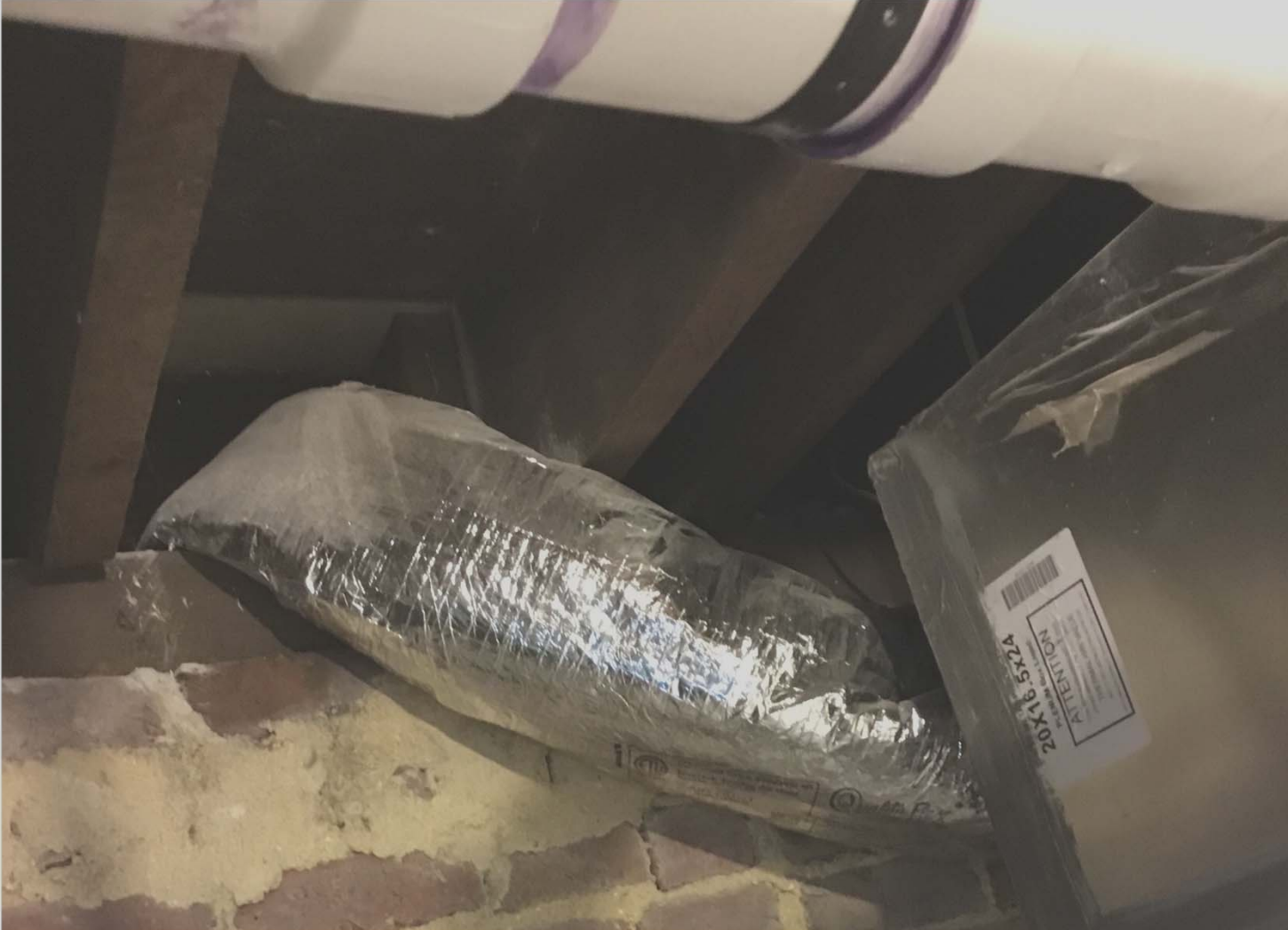
Let's Talk Flex Duct



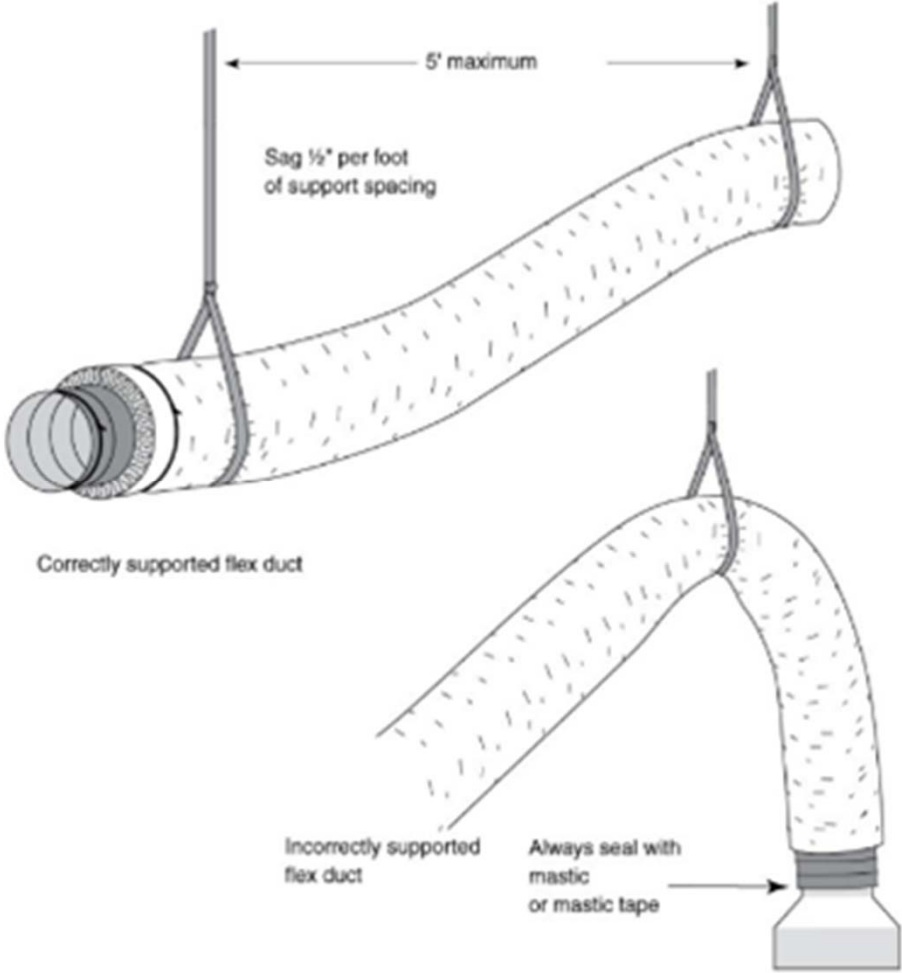
Let's Talk Flex Duct



Let's Talk Flex Duct



Quality Duct Installation



Let's Talk Flex Duct





Let's Talk Flex Duct



Relative Humidity



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Relative Humidity & Moisture

Ideal health & comfort is 30%-50% RH at room temperature (~72° F)

Moisture Problems	
Building decay	100% RH
Interior mold	RH > 70%
Dust mites	RH > 50%
Static electricity, dry sinus	RH < 25%



Conditions for Mold Growth

- Food: organic materials
 - Wood, paper, sheetrock
- Temperature: 40 ° F to 100 ° F (mold goes dormant in winter)
- Excess moisture is the primary cause
 - Water: flooding, roof & plumbing leaks
 - Water vapor: Mold grows above 70% RH



“Secret Guide to Humidity Control and Mold Avoidance”

1. Build air-tight insulated enclosures with great windows.
2. Dry the ventilation air, using ASHRAE peak dew point design data to size the ventilation dehumidifier.
3. STOP ventilation + exhausts when nobody’s in the building.
4. Keep unoccupied buildings DRY (not cool) by recirculating and operating the ventilation dehumidifier.

Resilience

- Construction Types
- Renewables and Battery Systems
- Flood Preparedness



By FEMA/Joselyne Augustino) - https://share.sandia.gov/news/resources/news_releases/images/2013/fema.jpg, Public Domain, <https://commons.wikimedia.org/w/index.php?curid=27401730>

Passive Survivability - Thermal Resilience

Homeothermy: form of temperature regulation used by humans, where the body maintains the same internal core temperature (98.6F), regardless of external influences.



Passive Survivability – Thermal Resilience

- ASHRAE's Thermal Environmental Conditions for Human Occupancy Standard 55-2004
 - Indoor Summer Comfort Range: 74F – 83F
 - Indoor Winter Comfort Range: 67F – 79F
 - Acceptable for naturally ventilated spaces: 50F – 93F
- Concrete construction (thermal mass/ICF) has a higher passive survivability rating than wood or steel framed
- Lower window-to-wall ratio and natural ventilation strategies are critical for maintaining favorable conditions during summer outages
- Insulation and air-tightness substantially increase interior temperature during winter outages
- Small backup power for thermal maintenance

Programs and Research into Resilience



<https://www.buildingscience.com/project/new-orleans-la-green-dream-2-case-study>

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resiliency and sustainable building

As weather becomes more extreme, with hotter temperatures, heavier rainfalls, and higher winds, making buildings more resilient to weather related events is a practical and smart choice. It is possible to make both new and existing construction better withstand harsh weather and protect occupants after a storm. This bulletin will primarily focus on new buildings, but is equally applicable to existing buildings.

The US Climate Resilience Toolkit (toolkit.climate.gov) provides an intuitive five step process to follow from start to finish.

The first step is to determine potential threats specific to the building's geographic location. This includes common, known risks like hurricanes, emerging risks like flooding, as well as risks that scientists have determined as likely to arise in the future such as more frequent, severe storms and ocean level rise. Which risks are ultimately addressed is up to the building owner, but during the planning phase, it's valuable to understand the full range of possible adverse events that could impact the structure. For example, in Virginia, flooding, extreme temperatures, a range of storm types, and wildfires are issues that often affect homes and other buildings. These events are often coupled with risks that

occur: power outages, loss of water supply, and loss of communication. The second step is to assess the building's current resilience. This involves a walk-through of the building to identify vulnerabilities. The next step is to develop a resilience plan. This plan should address the building's vulnerabilities and outline the actions to be taken to improve resilience. The final step is to implement the plan. This involves working with the building's contractor to ensure that the building is built to the required standards.



Viridiant Lecture Series planning for resilient and sustainable buildings

A resilient building is also a sustainable building. Buildings that do not need replacement or significant repairs after a disaster are more sustainable by nature. More critically, resilient buildings provide a safe shelter to their occupants during adverse weather events and following days. In this bulletin, we provide resources to help building owners perform a hazard assessment and begin to take action.

Follow-up Email

- Training certificate
- Feedback Survey
- Program Resources
- EarthCraft & ENERGY STAR Program Resources

Questions or
comments?



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Some Helpful Links from Presentation

- Programmatic Links
 - [ENERGY STAR Residential Programs](#)
 - [Zero Energy Ready Home Program](#)
 - [EarthCraft Programs - Viridiant](#)
 - [Enterprise Green Communities](#)
 - [Passive House Institute US](#)
- Other Useful Links
 - [Oak Ridge National Laboratory Foundation Handbook](#)
 - [Viridiant Code Update Resources](#)

Some Helpful Links from Presentation

- Assemblies
 - [The Perfect Wall - Building Science Corp.](#)
- Durability
 - [EPA Moisture Control Guide Book](#)
- HVAC
 - [HVAC Design and Load Sizing Code Official Guides](#)
- Resilience:
 - [Post Katrina Resilient/Efficient Home Design](#)